## Switch Products

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## Bimba Switch Products

Bimba offers pre-tested Switches for Bimba actuators. Our solutions provide a cost effective interface between the pneumatic actuators and electrical control systems. Our pre-tested solutions also eliminate costly, time-consuming design and fabrication required if switches are purchased separately and provide an aesthetically pleasing installation.

In this catalog section you will find both traditional Bimba switches as well as newer generations of Bimba switches to allow for maximum flexibility to fit your application.

The switches perform the same functions as conventional limit switches. They can be used as position indicators, cycle counters, or to confirm operation.

All Bimba switches are designed to sense a magnet that is incorporated into the piston of the cylinder. Magnets are standard in Bimba MRS cylinders, but must be purchased as an option on other Bimba actuators.

A variety of outputs are offered for each switch family including PNP (transistor sourcing), NPN (transistor sinking), normally open contacts, and higher power triac.

Actuator application data such as operating window and hysteresis for actuator/switch combinations is offered on page 9.28 of this catalog.

A section explaining how the switches work, helpful application tips, and terminology is located on page 9.30.

The Switch Selection Chart on page 9.3 can be used to choose switches for an actuator to ensure compatibility.

## Benefits of the Magnetic Reed Switch

- Compact
- Lower cost
- Easy to mount on a variety of Bimba actuators
- Able to mount several switches on one actuator
- LED available in many models for ease of positioning and troubleshooting
- Many models:
- Low, medium and high current models, AC or DC, and triac-type switches for inductive kickback or inrush current.
- Track- and band-mounted models
- Choice of pigtail leads in two lengths or quick connect with two cable length options.


## Benefits of the Solid State Switch

- Compact
- Solid state reliability - no moving parts means longer life, no contact bounce
- Easy to mount on a variety of Bimba actuators
- Able to mount several switches on one actuator
- LED for ease of positioning and troubleshooting
- Reverse polarity and overvoltage protection
- Available with pigtail leads (in two lengths) or quick connect (with two cable length options)
- Faster signal speeds


## Bimba Switch Products

## Switch Selection Chart

| Switch Type | Base Part Number | General Description | Original Line <br> Original Line with Rod Lock | DoubleWall | EF/Twist Clamp Twin Bore/ ET PneuMoment Stopper/ LPA/NPA | Flat-1 <br> Flat-II | Pneu Turn | Linear Thruster | Ultran | Ultran Slide High Load Ultran | Repairable Stainless Steel All Stainless OL | Ultran Band | $\begin{array}{\|l\|l\|} \hline \text { ISO } \\ \hline 6431 \\ \hline \end{array}$ | $\begin{aligned} & \text { ISO } \\ & 6432 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Track Mounted | HC | PNP, LED |  |  |  | X |  |  |  | X6 |  |  |  |  |
|  | HK | NPN, LED |  |  |  | X |  |  |  | X6 |  |  |  |  |
|  | MR | Reed, 4mm round, LED | X3 |  | X |  | X3 | X3 |  | X5 |  | X7 |  |  |
|  | MS | PNP or NPN, 4mm round, LED | X3 |  | X |  | X3 | X3 |  | X5 |  | X7 |  |  |
|  | MSC | PNP, 4mm round, LED | X3 |  | X |  | X3 | X3 |  | X5 |  | X7 |  |  |
|  | MSK | NPN, 4mm round, LED | X3 |  | X |  | X3 | X3 |  | X5 |  | X7 |  |  |
|  | MRS-. 027 | Reed, 2 wire, No LED | X1 |  |  |  |  |  |  |  |  |  |  |  |
|  | MRS-. 087 | Reed, 2 wire, No LED | X2 |  |  |  |  |  |  | X6 |  |  |  |  |
|  | MRS-1.5 | Triac, 2 wire, No LED $1.5 \mathrm{amp}, \mathrm{AC}$ only | X2 |  |  |  |  |  |  |  |  |  |  |  |
|  | MRS-1.5-S | Triac, 2 wire, No LED, $1.5 \mathrm{amp}, \mathrm{AC}$ only | X1 |  |  |  |  |  |  |  |  |  |  |  |
|  | MRS-AB | Reed, Square slot, LED |  |  |  |  |  |  |  |  |  |  | X |  |
|  | HSC-AB | PNP, Square slot, LED |  |  |  |  |  |  |  |  |  |  | X |  |
|  | HSK-AB | NPN, Square slot, LED |  |  |  |  |  |  |  |  |  |  | X |  |
|  | UBR | Reed, Square slot, LED |  |  |  |  |  |  |  |  |  | X8 |  |  |
|  | UBSC | PNP, Square slot, LED |  |  |  |  |  |  |  |  |  | X8 |  |  |
|  | UBSK | NPN, Square slot, LED |  |  |  |  |  |  |  |  |  | X8 |  |  |
| Band Mounted | HSC | PNP, LED | X |  |  |  | X | X4 |  |  |  |  |  |  |
|  | HSK | NPN, LED | X |  |  |  | X | X4 |  |  |  |  |  |  |
|  | MSS | PNP/NPN, 2 wire LED | X |  |  |  |  |  |  |  | X |  |  |  |
|  | MRS-.027-B | $\begin{aligned} & \text { Reed, } 2 \text { wire, No LED, } \\ & 3 \text { watts } \\ & \hline \end{aligned}$ |  |  |  |  |  |  |  |  |  |  |  | X |
|  | MRS-.027-BL | Reed, 3 wire, LED, 2.8 watts |  |  |  |  |  |  |  |  |  |  |  | X |
|  | MRS-.087-B | $\begin{aligned} & \text { Reed, } 2 \text { wire, No LED, } \\ & 10 \text { watts } \\ & \hline \end{aligned}$ | X | X |  |  | X | X |  |  |  |  |  |  |
|  | MRS-.087-BL | $\begin{aligned} & \text { Reed, } 3 \text { wire, LED, } \\ & 9 \text { watts } \end{aligned}$ | X | X |  |  | X | X |  |  |  |  |  |  |
|  | MRS-.087PBL | Reed, 2 wire, LED 2.5 watts | X | X |  |  | X | X |  |  |  |  |  |  |
|  | MRS-1.5-B | Triac, 2 wire, No LED, $1.5 \mathrm{amp}, \mathrm{AC}$ only | X | X |  |  | X | X |  |  |  |  |  |  |
|  | R10 | Reed, 2 wire, LED | X |  |  |  |  |  |  |  | X |  |  |  |
|  | RAC | Reed, 2 wire, No LED, AC only | X |  |  |  |  |  |  |  | X |  |  |  |
|  | R10P | Reed, 2 wire, LED | X |  |  |  |  |  |  |  | X |  |  |  |
|  | RHT | Reed, 2 wire, No LED, High Temperature | X |  |  |  |  |  |  |  | X |  |  |  |
| End of Stroke (Ultran) | RSU-1 | Reed, 2 wire, No LED |  |  |  |  |  |  | X | X |  |  |  |  |
|  | PCQ | PNP, Proximity, LED |  |  |  |  |  |  | X | X |  |  |  |  |
|  | PKQ | NPN, Proximity, LED |  |  |  |  |  |  | X | X |  |  |  |  |

[^0]X5 - "U" option required
X6 - "T" option required
X7-18mm bore only
X8-25mm through 63mm bore only
Cables (Compatible with all Bimba Switches with the "Q" Option)

| Part Number | Description |
| :---: | :--- |
| C4 | Straight M8 Female Connector, Threaded Connection with 2 Meter Cable |
| C4-S | Straight M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable |
| C4X | Straight M8 Female Connector, Threaded Connection with 5 Meter Cable |
| C4X-S | Straight M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable |
| C5-S | Right Angle M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable |
| C5X-S | Right Angle M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable |

# Bimba Switch Products 

## Switch Specifications

| Switch Type | Base Part Number | General Description | Sensor Type | Output Type | Operating Voltage (V) | Actuating Time | Maximum Load Current | Reverse Polarity Protection | Overvoltage Protection | Transient Protection | Temperature Rating | Enclosure |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Track Mounted | HC | PNP, LED | GMR | Sourcing, PNP | $\begin{aligned} & 4.5 \text { to } 30 \\ & \text { VDC } \end{aligned}$ | 1.0 mS | 150 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | HK | NPN, LED | GMR | Sinking, NPN | $\begin{aligned} & 4.5 \text { to } 30 \\ & \text { VDC } \end{aligned}$ | 1.0 mS | 150 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | MR | Reed, 4mm round, LED | Reed | Normally Open Contact | $\begin{aligned} & 5 \text { to } 120 \mathrm{~V} \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 30 mA | No | No | No | $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ | IP67 |
|  | MS | PNP or NPN, 4mm round, LED | GMR | Auto Configure, Sinking or Sourcing | 5 to 30 VDC | 0.2 mS | 100 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | MSC | PNP, 4mm round, LED | GMR | Sourcing, PNP | $\begin{aligned} & 4.5 \text { to } 30 \\ & \text { VDC } \end{aligned}$ | 1.0 mS | 200 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | MSK | NPN, 4mm round, LED | GMR | Sinking, NPN | $\begin{gathered} 4.5 \text { to } 30 \\ \text { VDC } \end{gathered}$ | 1.0 mS | 200 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | MRS-. 027 | Reed, 2 wire, No LED | Reed | Normally Open Contact | $\begin{aligned} & 28 \mathrm{~V} \max , \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 250 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-. 087 | Reed, 2 wire, No LED | Reed | Normally Open Contact | $\begin{aligned} & 200 \text { V max, } \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 500 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-1.5 | Triac, 2 wire, No LED $1.5 \mathrm{amp}, \mathrm{AC}$ only | Reed | Triac | $\begin{gathered} 12 \text { to } 230 \mathrm{~V}, \\ \text { AC only } \\ \hline \end{gathered}$ | 2.0 mS | 1.5 A | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-1.5-S | Triac, 2 wire, No LED, $1.5 \mathrm{amp}, \mathrm{AC}$ only | Reed | Triac | $\begin{gathered} 12 \text { to } 230 \mathrm{~V}, \\ \text { AC only } \\ \hline \end{gathered}$ | 2.0 mS | 1.5 A | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-AB | Reed, Square slot, LED | Reed | Normally Open Contact | $\begin{aligned} & 5 \text { to } 240 \mathrm{~V}, \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 100 mA | No | No | No | $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | HSC-AB | PNP, Square slot, LED | GMR | Sourcing, PNP | 5 to 30 VDC | 1.0 mS | 200 mA | Yes | Yes | Yes | $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | HSK-AB | NPN, Square slot, LED | GMR | Sinking, NPN | 5 to 30 VDC | 1.0 mS | 200 mA | Yes | Yes | Yes | $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | UBR | Reed, Square slot, LED | Reed | Normally Open Contact | $\begin{aligned} & 5 \text { to } 240 \mathrm{~V} \text {, } \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 100 mA | No | No | No | $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | UBSC | PNP, Square slot, LED | GMR | Sourcing, PNP | 5 to 30 VDC | 1.0 mS | 200 mA | Yes | Yes | Yes | $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | UBSK | NPN, Square slot, LED | GMR | Sinking, NPN | 5 to 30 VDC | 1.0 mS | 200 mA | Yes | Yes | Yes | $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
| BandMounted | HSC | PNP, LED | GMR | Sourcing, PNP | $\begin{gathered} 4.5 \text { to } 30 \\ \text { VDC } \end{gathered}$ | 1.0 mS | 150 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | HSK | NPN, LED | GMR | Sinking, NPN | $\begin{gathered} 4.5 \text { to } 30 \\ \text { VDC } \\ \hline \end{gathered}$ | 1.0 mS | 150 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | IP67 |
|  | MSS | PNP/NPN, 2 wire LED | GMR | Sinking or Sourcing | 10 to 30 VDC | 1.0 mS | 300 mA | Yes | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | MRS-.027-B | Reed, 2 wire, No LED, 3 watts | Reed | Normally Open Contact | $\begin{aligned} & 28 \mathrm{~V} \max , \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 250 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-.027-BL | Reed, 3 wire, LED, 2.8 watts | Reed | Normally Open Contact | 6 to 24 V , <br> AC or DC | 1.0 mS | 250 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-.087-B | Reed, 2 wire, No LED, 10 watts | Reed | Normally Open Contact | $\begin{gathered} 120(200) \mathrm{V}, \\ \text { AC or DC } \end{gathered}$ | 1.0 mS | 500 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-.087-BL | Reed, 3 wire, LED, 9 watts | Reed | Normally Open Contact | 6 to 24 V , <br> AC or DC | 1.0 mS | 500 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | $\begin{gathered} \text { MRS-.087- } \\ \text { PBL } \end{gathered}$ | Reed, 2 wire, LED 2.5 watts | Reed | Normally Open Contact | $\begin{aligned} & 3 \text { to } 120 \mathrm{~V}, \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 20 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | MRS-1.5-B | Triac, 2 wire, No LED, $1.5 \mathrm{amp}, \mathrm{AC}$ only | Reed | Triac | $\begin{gathered} 12 \text { to } 230 \\ \text { VAC } \\ \hline \end{gathered}$ | 2.0 mS | 1.5 A | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | R10 | Reed, 2 wire, LED | Reed | Normally Open Contact | $\begin{aligned} & 5 \text { to } 120 \mathrm{~V} \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 500 mA | No | No | No | $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | RAC | Reed, 2 wire, No LED, AC only | Reed | Triac | $\begin{gathered} 12 \text { to } 240 \\ \text { VAC } \end{gathered}$ | 2.0 mS | 800 mA | No | No | No | $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | R10P | Reed, 2 wire, LED | Reed | Normally Open Contact | $\begin{aligned} & 5 \text { to } 120 \mathrm{~V} \\ & \text { AC or DC } \end{aligned}$ | 1.0 mS | 150 mA | No | Yes | Yes | $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | RHT | Reed, 2 wire, No LED | Reed | Normally Open Contact | $5 \text { to } 120 \mathrm{~V}$ $\mathrm{AC} \text { or } \mathrm{DC}$ | 1.0 mS | 500 mA | No | No | No | $\begin{gathered} -40^{\circ} \mathrm{C} \text { to } \\ 125^{\circ} \mathrm{C} \end{gathered}$ | IP67 |
| End of Stroke (Ultran) | RSU-1 | Reed, 2 wire, No LED | Reed | Normally Open Contact | 200 VDC | 1.0 mS | 500 mA | No | No | No | $-25^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ | IP65 |
|  | PCQ | PNP, Proximity, LED | Inductive | Sourcing, PNP | 10 to 30 VDC | 0.33 mS | 150 mA | Yes | Yes | Yes | $-25^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |
|  | PKQ | NPN, Proximity, LED | Inductive | Sinking, NPN | 10 to 30 VDC | 0.33 mS | 150 mA | Yes | Yes | Yes | $-25^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ | IP67 |

## Quick Connect Cable Specifications

Contact Carrier Material: Nylon
Conductors: $3 \times 24$ AWG
Molded Connector Head: Polyurethane (PUR)
Contact Material: Gold plated brass
Power Rating: 125 V @ 3A

Wire Insulation Material: Polyvinyl Chloride (PVC) Jacket Material: Polyurethane (PUR)
Temperature Range: $-4^{\circ} \mathrm{F}$ to $200^{\circ} \mathrm{F}\left(-20^{\circ} \mathrm{C}\right.$ to $\left.90^{\circ} \mathrm{C}\right)$
Protection Class: NEMA 1, 3, 4, 6 and IEC IP67
Insulation Resistance: $10^{9}$

## Wire Color Codes

Generally the wire colors for Bimba switches conform to CENELEC EN 50044 wiring standard. All switches with the " $Q$ " option used with Bimba cables conform to the standard which is: Brown - Positive, Blue - Ground, and Black - Output. Some legacy switches do not conform to the standard as indicated in the catalog and documentation provided with the switch.
Important Note: 2 wire switches use only the brown and blue wires. (Some legacy switches use red and black). Do not connect the blue and brown wires across the power supply without a load in series the switch, it will be destroyed by the short circuit.

# Bimba Switch Products 

## Switch Selection

Band Mounted Solid State Switches<br>HSC and HSK

Compatible and Tested for use with： Original Line Cylinders，Pneu－Turn Rotary Actuators，and Linear Thrusters


| BAND SIZE |  |
| :--- | :---: |
| Bore Size | Band Size |
| No Band | Blank |
| $9 / 16^{\prime \prime}(14 \mathrm{~mm})$ | 02 |
| $3 / 4^{\prime \prime}(19 \mathrm{~mm})$ | 04 |
| $7 / 8^{\prime \prime}$ | 06 |
| $1-1 / 16^{\prime \prime}(27 \mathrm{~mm})$ | 09 |
| $1-1 / 4^{\prime \prime}$ | 12 |
| $1-1 / 2^{\prime \prime}(38 \mathrm{~mm})$ | 17 |
| $1-3 / 4^{\prime \prime}$ | 24 |
| 2 ＂$(50 \mathrm{~mm})$ | 31 |
| $2-1 / 2^{\prime \prime}$ | 50 |
| 3 ＂ | 70 |

## Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| HSC | Sourcing Switch（PNP），LED，30VDC，150mA with 24＂Pigtail Leads，No Band | \＄ 28.80 |
| HSC－$\square^{1}$ | Sourcing Switch（PNP），LED，30VDC，150mA with 24＂Pigtail Leads，Band Included | 36.60 |
| HSCQ | Sourcing Switch（PNP），LED，30VDC，150mA with M8 Male Connector，No Band | 56.50 |
| HSCQ－口ᄆ ${ }^{1}$ | Sourcing Switch（PNP），LED，30VDC，150mA with M8 Male Connector，Band Included | 64.25 |
| HSCQC | Sourcing Switch（PNP），LED，30VDC，150mA with M8 Male Connector and 2m Mating Cable，No Band | 83.30 |
| HSCQC－पロ ${ }^{1}$ | Sourcing Switch（PNP），LED，30VDC，150mA with M8 Male Connector and 2 m Mating Cable，Band Included | 91.00 |
| HSCQCX | Sourcing Switch（PNP），LED，30VDC，150mA with M8 Male Connector and 5m Mating Cable，No Band | 96.70 |
| HSCQCX－ロロ ${ }^{1}$ | Sourcing Switch（PNP），LED，30VDC，150mA with M8 Male Connector and 5m Mating Cable，Band Included | 104.40 |
| HSCX | Sourcing Switch（PNP），LED，30VDC，150mA with 144＂Pigtail Leads，No Band | 38.20 |
| HSCX－ロロ ${ }^{1}$ | Sourcing Switch（PNP），LED，30VDC，150mA with 144＂Pigtail Leads，Band Included | 46.05 |
| HSK | Sinking Switch（NPN），LED，30VDC，150mA with 24＂Pigtail Leads，No Band | 28.80 |
| HSK－ロロ ${ }^{1}$ | Sinking Switch（NPN），LED，30VDC，150mA with 24＂Pigtail Leads，Band Included | 36.60 |
| HSKQ | Sinking Switch（NPN），LED，30VDC，150mA with M8 Male Connector，No Band | 56.50 |
| HSKQ－口ᄆ ${ }^{1}$ | Sinking Switch（NPN），LED，30VDC，150mA with M8 Male Connector，Band Included | 64.25 |
| HSKQC | Sinking Switch（NPN），LED，30VDC，150mA with M8 Male Connector and 2m Mating Cable，No Band | 83.30 |
| HSKQC－पם ${ }^{1}$ | Sinking Switch（NPN），LED，30VDC，150mA with M8 Male Connector and 2m Mating Cable，Band Included | 91.00 |
| HSKQCX | Sinking Switch（NPN），LED，30VDC，150mA with M8 Male Connector and 5m Mating Cable，No Band | 96.70 |
| HSKQCX－口ᄆ ${ }^{1}$ | Sinking Switch（NPN），LED，30VDC，150mA with M8 Male Connector and 5m Mating Cable，Band Included | 104.40 |
| HSKX | Sinking Switch（NPN），LED，30VDC，150mA with 144＂Pigtail Leads，No Band | 38.20 |
| HSKX－■口 ${ }^{1}$ | Sinking Switch（NPN），LED，30VDC，150mA with 144＂Pigtail Leads，Band Included | 46.05 |

[^1]Example Part Number with band size from table：HSC－02 is an HSC switch with a band for 9／16＂or 14 mm cylinder．

## Bimba Switch Products

## Band Mounted Solid State Switches <br> HSC and HSK <br> Dimensions



HSC, HSK


HSCQ, HSKQ

## Wiring Diagrams

Typical Solid State Sourcing Configuration for HSC Models (PNP)


HSC, HC
Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids

CAUTION: Shorting black wire to ground will damage switch

## 8mm Male Connector

 Sourcing Solid State Switch

HSCQ, HCQ

Typical Solid State Sinking Configuration for HSK Models (NPN)


HSK, HK
Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids

CAUTION: Shorting black wire to supply voltage will damge switch

## 8mm Male Connector Sinking Solid State Switch



HSKQ, HKQ

## Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH
MODELS

C4 and C5 Cable Female Connector Side View of M8 Female Connector


Face View of M8 Female Connector


# Bimba Switch Products 

## Switch Selection

Heavy Duty Band Mounted Switches
MRS－．087－B，MRS－．087－PB，and MRS－1．5－B
Compatible and Tested for use with：
Original Line Cylinders，Pneu－Turn Rotary Actuators，Linear Thrusters，and Double－Wall Cylinders


| BAND SIZE |  |
| :--- | :---: |
| Bore Size | Band Size |
| No Band | Blank |
| $9 / 16^{\prime \prime}(14 \mathrm{~mm})$ | 02 |
| $3 / 4^{\prime \prime}(19 \mathrm{~mm})$ | 04 |
| $7 / 8^{\prime \prime}$ | 06 |
| $1-1 / 16^{\prime \prime}(27 \mathrm{~mm})$ | 09 |
| $1-1 / 4^{\prime \prime}$ | 12 |
| $1-1 / 2^{\prime \prime}(38 \mathrm{~mm})$ | 17 |
| $1-3 / 4^{\prime \prime}$ | 24 |
| $2^{\prime \prime}(50 \mathrm{~mm})$ | 31 |
| $2-1 / 2^{\prime \prime}$ | 50 |
| $3^{\prime \prime}$ | 70 |

Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| MRS－．087－B | Reed Switch， 2 wire，No LED， 200 V，500mA， 24 ＂Pigtail Leads，No Band | \＄ 19.00 |
| MRS－．087－B－प口 ${ }^{1}$ | Reed Switch， 2 wire，No LED， 200 V，500mA，24＂Pigtail Leads，Band Included | 22.90 |
| MRS－．087－BQ | Reed Switch， 2 wire，No LED， 120 V，500mA，M8 Male Connector，No Band | 39.25 |
| MRS－．087－BQ－口ᄆ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 120 V，500mA，M8 Male Connector，Band Included | 43.20 |
| MRS－．087－BQC | Reed Switch， 2 wire，No LED， 120 V，500mA，M8 Male Connector， 2 m Mating Cable，No Band | 66.00 |
| MRS－．087－BQC－प口 ${ }^{1}$ | Reed Switch， 2 wire，No LED， 120 V， 500 mA ，M8 Male Connector， 2 m Mating Cable，Band Included | 70.00 |
| MRS－．087－BQCX | Reed Switch， 2 wire，No LED， 120 V， 500 mA ，M8 Male Connector， 5 m Mating Cable，No Band | 79.50 |
| MRS－．087－BQCX－पロ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 120 V， 500 mA ，M8 Male Connector， 5 m Mating Cable，Band Included | 83.40 |
| MRS－．087－XB | Reed Switch， 2 wire，No LED， 200 V，500mA，144＂Pigtail Leads，No Band | 26.25 |
| MRS－．087－XB－पロ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 200 V，500mA，144＂Pigtail Leads，Band Included | 30.15 |
| MRS－．087－BL | Reed Switch， 3 wire，LED， $24 \mathrm{~V}, 500 \mathrm{~mA}$ ，24＂Pigtail Leads，No Band | 23.70 |
| MRS－．087－BL－पロ ${ }^{1}$ | Reed Switch， 3 wire，LED， $24 \mathrm{~V}, 500 \mathrm{~mA}$ ， 24 ＂Pigtail Leads，Band Included | 27.55 |
| MRS－．087－BLQ | Reed Switch， 3 wire，LED， $24 \mathrm{~V}, 500 \mathrm{~mA}$ ，M8 Male Connector，No Band | 47.50 |
| MRS－．087－BLQ－प口 ${ }^{1}$ | Reed Switch， 3 wire，LED， 24 V， 500 mA ，M8 Male Connector，Band Included | 51.60 |
| MRS－．087－BLQC | Reed Switch， 3 wire，LED， 24 V， 500 mA ，M8 Male Connector， 2 m Mating Cable，No Band | 74.45 |
| MRS－．087－BLQC－पロ ${ }^{1}$ | Reed Switch， 3 wire，LED， $24 \mathrm{~V}, 500 \mathrm{~mA}$ ，M8 Male Connector， 2 m Mating Cable，Band Included | 78.40 |
| MRS－．087－BLQCX | Reed Switch， 3 wire，LED， 24 V， 500 mA ，M8 Male Connector， 5 m Mating Cable，No Band | 87.80 |
| MRS－．087－BLQCX－प口 ${ }^{1}$ | Reed Switch， 3 wire，LED， $24 \mathrm{~V}, 500 \mathrm{~mA}$ ，M8 Male Connector， 5 m Mating Cable，Band Included | 91.80 |
| MRS－．087－XBL | Reed Switch， 3 wire，LED， 24 V，500mA，144＂Pigtail Leads，No Band | 32.40 |
| MRS－．087－XBL－प口 ${ }^{1}$ | Reed Switch， 3 wire，LED， 24 V，500mA，144＂Pigtail Leads，Band Included | 36.40 |
| MRS－．087－PBL | Reed Switch， 2 wire，LED， 120 V，20mA，24＂Pigtail Leads，No Band | 23.70 |
| MRS－．087－PBL－प口 ${ }^{1}$ | Reed Switch， 2 wire，LED， $120 \mathrm{~V}, 20 \mathrm{~mA}, 24^{\prime \prime}$ Pigtail Leads，Band Included | 27.55 |
| MRS－．087－PBLQ | Reed Switch， 2 wire，LED， $120 \mathrm{~V}, 20 \mathrm{~mA}$ ，M8 Male Connector，No Band | 47.50 |
| MRS－．087－PBLQ－口प ${ }^{1}$ | Reed Switch， 2 wire，LED， 120 V， 20 mA ，M8 Male Connector，Band Included | 51.55 |
| MRS－．087－PBLQC | Reed Switch， 2 wire，LED， 120 V， 20 mA ，M8 Male Connector， 2 m Mating Cable，No Band | 74.45 |
| MRS－．087－PBLQC－प口 ${ }^{1}$ | Reed Switch， 2 wire，LED， $120 \mathrm{~V}, 20 \mathrm{~mA}$ ，M8 Male Connector， 2 m Mating Cable，Band Included | 78.35 |
| MRS－．087－PBLQCX | Reed Switch， 2 wire，LED， 120 V， 20 mA ，M8 Male Connector， 5 m Mating Cable，No Band | 87.80 |
| MRS－．087－PBLQCX－口口 ${ }^{1}$ | Reed Switch， 2 wire，LED， $120 \mathrm{~V}, 20 \mathrm{~mA}$ ，M8 Male Connector， 5 m Mating Cable，Band Included | 91.75 |
| MRS－．087－PXBL | Reed Switch， 2 wire，LED， 120 V， 20 mA ，144＂Pigtail Leads，No Band | 32.40 |
| MRS－．087－PXBL－口口 ${ }^{1}$ | Reed Switch， 2 wire，LED， 120 V，20mA，144＂Pigtail Leads，Band Included | 36.40 |
| MRS－1．5－B | Reed Switch， 2 wire，No LED， 12 to 230V AC only，1．5A，24＂Pigtail Leads，No Band | 28.30 |
| MRS－1．5－B－$\square \square^{1}$ | Reed Switch， 2 wire，No LED， 12 to 230V AC only，1．5A，24＂Pigtail Leads，Band Included | 32.25 |
| MRS－1．5－XB | Reed Switch， 2 wire，No LED， 12 to 230V AC only，1．5A，144＂Pigtail Leads，No Band | 35.25 |
| MRS－1．5－XB－प口 ${ }^{1}$ | Reed Switch， 2 wire，No LED， 12 to 230V AC only，1．5A，144＂Pigtail Leads，Band Included | 39.25 |

${ }^{1}$ Replace boxes with band size．
Example Part Number with band size from table：HSC－02 is an HSC switch with a band for 9／16＂or 14 mm cylinder．

## Bimba Switch Products

## Heavy Duty Band Mounted Switches

MRS-.087-B, MRS-.087-PB, and MRS-1.5-B

## Dimensions



## Wiring Diagrams

> MRS-.087-B


MRS-.087-BL


MRS-1.5-B


MRS-.087-BQ
MRS-.087-PBLQ


8 mm Male Connector
MRS-.087-BLQ


8mm Male Connector
MRS-.087-PBL


Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH
MODELS

C4 and C5 Cable Female Connector
Side View of M8 Female Connector


Face View of M8 Female Connector


## Bimba Switch Products

## Switch Selection

Heavy Duty Band Mounted Switches
MRS－．027－B，MRS－．027－BL
Compatible and Tested for use with：
ISO 6432 Cylinders


BAND SIZE


Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| MRS－．027－B | Reed Switch， 2 wire，No LED， 28 V AC／DC max．， 250 mA ， 0.6 m Pigtail Leads，No Band | \＄ 19.00 |
| MRS－．027－B－प口 ${ }^{1}$ | Reed Switch， 2 wire，No LED， 28 V AC／DC max．，250mA， 0.6 m Pigtail Leads，Band Included | 22.90 |
| MRS－．027－XB | Reed Switch， 2 wire，No LED， 28 V AC／DC max．，250mA，3．6m Pigtail Leads，No Band | 26.25 |
| MRS－．027－XB－पロ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 28 V AC／DC max．，250mA， 3.6 m Pigtail Leads，Band Included | 30.15 |
| MRS－．027－BQ | Reed Switch， 2 wire，No LED， 28 V AC／DC max．，250mA，M8 Male Connector，No Band | 39.25 |
| MRS－．027－BQ－口ᄆ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 28 V AC／DC max．，250mA，M8 Male Connector，Band Included | 43.20 |
| MRS－．027－BQC | Reed Switch， 2 wire，No LED， 28 V AD／DC max．， 250 mA ，M8 Male Connector， 2 m Mating Cable，No Band | 66.00 |
| MRS－．027－BQC－पロ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 28 V AD／DC max．， 250 mA ，M8 Male Connector， 2 m Mating Cable，Band Included | 70.00 |
| MRS－．027－BQCX | Reed Switch， 2 wire，No LED， 28 V AC／DC max．， 250 mA ，M8 Male Connector， 5 m Mating Cable，No Band | 79.50 |
| MRS－．027－BQCX－ロロ ${ }^{1}$ | Reed Switch， 2 wire，No LED， 28 V AC／DC max．， 250 mA ，M8 Male Connector，5m Mating Cable，Band Included | 83.40 |
| MRS－．027－BL | Reed Switch， 3 wire，LED，6－24 V AC／DC， $250 \mathrm{~mA}, 0.6 \mathrm{~m}$ Pigtail Leads，No Band | 23.70 |
| MRS－．027－BL－पロ ${ }^{1}$ | Reed Switch， 3 wire，LED，6－24 V AC／DC， $250 \mathrm{~mA}, 0.6 \mathrm{~m}$ Pigtail Leads，Band Included | 27.55 |
| MRS－．027－XBL | Reed Switch， 3 wire，LED，6－24 V AC／DC， $250 \mathrm{~mA}, 3.6 \mathrm{~m}$ Pigtail Leads，No Band | 32.40 |
| MRS－．027－XBL－प口 ${ }^{1}$ | Reed Switch， 3 wire，LED，6－24 V AC／DC， $250 \mathrm{~mA}, 3.6 \mathrm{~m}$ Pigtail Leads，Band Included | 36.40 |
| MRS－．027－BLQ | Reed Switch， 3 wire，LED，6－24 V AC／DC， 250 mA ，M8 Male Connector，No Band | 47.50 |
| MRS－．027－BLQ－प口 ${ }^{1}$ | Reed Switch， 3 wire，LED，6－24 V AC／DC， 250 mA ，M8 Male Connector，Band Included | 51.55 |
| MRS－．027－BLQC | Reed Switch， 3 wire，LED，6－24 V AC／DC， 250 mA ，M8 Male Connector， 2 m Mating Cable，No Band | 74.45 |
| MRS－．027－BLQC－पロ ${ }^{1}$ | Reed Switch， 3 wire，LED，6－24 V AC／DC， 250 mA ，M8 Male Connector， 2 m Mating Cable，Band Included | 78.35 |
| MRS－．027－BLQCX | Reed Switch， 3 wire，LED，6－24 V AC／DC，250mA，M8 Male Connector， 5 m Mating Cable，No Band | 87.80 |
| MRS－．027－BLQCX－ロロ ${ }^{1}$ | Reed Switch， 3 wire，LED，6－24 V AC／DC，250mA，M8 Male Connector， 5 m Mating Cable，Band Included | 91.75 |

${ }^{1}$ Price includes band．Replace boxes with band size．


## Bimba Switch Products

## Heavy Duty Band Mounted Switches

MRS-.027-B, MRS-.027-BL

## Dimensions



LED INDICATOR: A 'L' in the model number signifies the presence of a LED indicator. CABLE LENGTH: The standard cable length is 0.6 m . Switches with a ' X ' in the model number indicate a cable length of 3.6 m .


Pin and Wire Assignments for Quick Connect


Note: Terminal 4 is not connected for 2 wire switch models.

# Bimba Switch Products 

## Switch Selection

High Illumination and High Power Band Mounted Switches MSS, R10, R10P, RAC

Compatible and Tested for use with: Original Line Cylinders, All Stainless Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters, and Repairable Stainless Steel Cylinders


# Part Numbers and List Prices 

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| MSS | Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, 24" Pigtail Leads | \$ 46.40 |
| MSSQ | Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, M8 Male Connector | 61.50 |
| MSSQC | Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, M8 Male Connector with 2 m Mating Cable | 90.05 |
| MSSQCX | Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300 mA , M8 Male Connector with 5m Mating Cable | 103.15 |
| MSSX | Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, 120" Pigtail Leads | 50.20 |
| R10 | Reed Switch, 2 wire, High Illumination Body, $120 \mathrm{~V}, 500 \mathrm{~mA}$, 24" Pigtail Leads | 27.95 |
| R10Q | Reed Switch, 2 wire, High Illumination Body, 120 V, 500 mA , M8 Male Connector | 43.80 |
| R10QC | Reed Switch, 2 wire, High Illumination Body, 120 V, 500 mA , M8 Male Connector with 2 m Mating Cable | 70.55 |
| R10QCX | Reed Switch, 2 wire, High Illumination Body, 120 V, 500 mA , M8 Male Connector with 5 m Mating Cable | 83.55 |
| R10X | Reed Switch, 2 wire, High Illumination Body, 120 V, 500mA, 120" Pigtail Leads | 32.25 |
| R10P | Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, $120 \mathrm{~V}, 150 \mathrm{~mA}, 24$ " Pigtail Leads | 45.10 |
| R10PQ | Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150 mA , M8 Male Connector | 61.85 |
| R10PQC | Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150 mA , M8 Male Connector with 2 m Mating Cable | 87.40 |
| R10PQCX | Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, M8 Male Connector with 5 m Mating Cable | 100.45 |
| R10PX | Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, 120" Pigtail Leads | 49.10 |
| RAC | High Current Reed Switch, 2 wire, No LED, 240 V AC only, 800mA, 24 " Pigtail Leads | 38.90 |
| RACX | High Current Reed Switch, 2 wire, No LED, 240 V AC only, 800mA, 120" Pigtail Leads | 42.80 |
| RHT | High Temperature Reed Switch, 2 wire, No LED, 120 V, 500 mA , 24" Pigtail Leads | 87.90 |
| RHTX | High Temperature Reed Switch, 2 wire, No LED, 120 V, $500 \mathrm{~mA}, 120$ Pigtail Leads | 104.85 |
| USB25 ${ }^{1}$ | Mounting band for cylinders up to 2-1/2" bore | 11.80 |
| USB50 ${ }^{1}$ | Mounting band for cylinders with 2-1/2" bore up to $5^{\prime \prime}$ bore | 14.10 |
| USB80 ${ }^{1}$ | Mounting band for cylinders with greater than 5 " bore | 15.15 |

[^2]
## Bimba Switch Products

High Illumination and High Power Band Mounted Switches MSS, R10, R10P, RAC

## Compatible and Tested for use with:

Original Line Cylinders, All Stainless Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters, Double-Wall Cylinders, and Repairable Stainless Steel Cylinders

## Dimensions

R10, R10X, MSS, MSSX, RHT, RHTX


# Bimba Switch Products 

High Illumination and High Power Band Mounted Switches
MSS, R10, R10P, RAC

## Wiring Diagrams

R10 / R10X / RHT (No LED) / RHTX
Miniature Reed Switch, Cable Type,
(2 Wire Switch)


Input Voltage 120 Volts Max. (AC or DC) Maximum Load Current 500 mA Max. (Resistive) Operating Temperature $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$

RAC / RACX
High Power AC Reed Switch, Cable Type, (2 Wire Switch)


Contact Rating 200 Watts Max.
Input Voltage 12 to 240 Volts (AC only)
Minimum Load Current 80 mA
Maximum Load Current 800 mA

R10P / R10PX
Miniature Reed Switch, Cable Type,
Circuit Protected (2 Wire Switch)


Input Voltage 120 Volts Max. (AC or DC
Maximum Load Current 150 mA Max.
Operating Temperature $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$
Circuit Protection
Varistor 138 Volts
Choke $680 \mu \mathrm{H}$

## R10Q / R10PQ

Miniature Reed Switch, 8mm Male Quick Connect, (2 Wire Switch)


Input Voltage 120 Volts Max. (AC or DC)
Maximum Load Current 500 mA Max. (Resistive) Operating Temperature $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$

MSS / MSSX
Miniature Solid State Switch, Cable Type,
(2 Wire Switch)


Typical Current Sourcing (PNP) Configuration


Typical Current Sinking (NPN) Configuration Input Voltage 10 to 30 V DC
Minimum Load Current 4 mA
Maximum Load Current 300 mA
On Voltage Drop 2.5 Volts @ 4 mA
3.5 Volts @ 300 mA

Operating Temperature $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$

## MSSQ

Miniature Solid State Switch, 8mm Male Quick Connect, (2 Wire Switch)


Typical Current Sourcing (PNP) Configuration


Typical Current Sinking (NPN) Configuration

## Bimba Switch Products

## Switch Selection

## Track Mounted Solid State Switches

## HC and HK

Compatible and Tested for use with:
Flat-1 Cylinders, Square Flat-1 Cylinders, Flat-II Cylinders, Square Flat-II Cylinders, and UItran Rodless Actuators (with -T option)


## Part Numbers and List Prices

| Part Number | Description | List Price |
| :--- | :--- | :---: |
| HC | Sourcing Switch (PNP), LED, 30VDC, 150mA with 24" Pigtail Leads | $\$ 42.65$ |
| HCQ | Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector | 61.75 |
| HCQC | Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable | 88.55 |
| HCQCX | Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable | 101.85 |
| HCX | Sourcing Switch (PNP), LED, 30VDC, 150mA with 144" Pigtail Leads | 60.00 |
| HK | Sinking Switch (NPN), LED, 30VDC, 150mA with 24" Pigtail Leads | 42.65 |
| HKQ | Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector | 61.75 |
| HKQC | Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable | 88.55 |
| HKQCX | Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable | 101.85 |
| HKX | Sinking Switch (NPN), LED, 30VDC, 150mA with 144" Pigtail Leads | 60.00 |

## Bimba Switch Products

## Track Mounted Solid State Switches

HC and HK
Dimensions



HCQ, HKQ

## Wiring Diagrams

## Typical Solid State Sourcing Configuration for HC Models (PNP)



HSC, HC
Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids
CAUTION: Shorting black wire to ground will damage switch

## 8 mm Male Connector <br> Sourcing Solid State Switch



HCQ

Typical Solid State Sinking Configuration for HK Models (NPN)


HSK, HK
Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids
CAUTION: Shorting black wire to ground will damage switch

## 8mm Male Connector

 Sinking Solid State Switch

## Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector Side View of M8 Female Connector

Face View of M8 Female Connector




## Bimba Switch Products

## Switch Selection

Mini Round Track Mounted Switches<br>MR, MS, MSC, and MSK

Compatible and Tested for use with:
Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters (-T option required), Ultran Band Cylinders (18mm bore only), Extruded Flat, Twist Clamp, Twin Bore, Stopper Cylinders, Extruded Flat Lift Table, Narrow Profile Air Table, and Low Profile Air Table


## Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| MR | Reed Switch, 2 wire, LED, 5-120 VAC/VDC, 30mA, 1m Pigtail Leads | \$ 22.50 |
| MRQ | Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with M8 Male Connector | 42.95 |
| MRQC | Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with M8 Male Connector and 2m Mating Cable | 68.50 |
| MRQCX | Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with M8 Male Connector and 5m Mating Cable | 81.25 |
| MRX | Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with 144" Pigtail Leads | 36.55 |
| MS | Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100 mA with 24 " Pigtail Leads | 45.80 |
| MSQ | Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with M8 Male Connector | 61.90 |
| MSQC | Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100 mA with M8 Male Connector and 2 m Mating Cable | 87.45 |
| MSQCX | Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with M8 Male Connector and 5m Mating Cable | 100.25 |
| MSX | Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with 144" Pigtail Leads | 57.60 |
| MSC | Sourcing Switch (PNP), LED, 30VDC, 50 mA with 24 " Pigtail Leads | 36.90 |
| MSCQ | Sourcing Switch (PNP), LED, 30VDC, 200 mA with M8 Male Connector | 57.40 |
| MSCQC | Sourcing Switch (PNP), LED, 30VDC, 200 mA with M8 Male Connector and 2m Mating Cable | 82.95 |
| MSCQCX | Sourcing Switch (PNP), LED, 30VDC, 200 mA with M8 Male Connector and 5m Mating Cable | 95.70 |
| MSCX | Sourcing Switch (PNP), LED, 30VDC, 200 mA with 144" Pigtail Leads | 50.90 |
| MSK | Sinking Switch (NPN), LED, 30VDC, 200 mA with 24" Pigtail Leads | 36.90 |
| MSKQ | Sinking Switch (NPN), LED, 30VDC, 200 mA with M8 Male Connector | 57.40 |
| MSKQC | Sinking Switch (NPN), LED, 30VDC, 200 mA with M8 Male Connector and 2 m Mating Cable | 82.95 |
| MSKQCX | Sinking Switch (NPN), LED, 30VDC, 200 mA with M8 Male Connector and 5m Mating Cable | 95.70 |
| MSKX | Sinking Switch (NPN), LED, 30VDC, 200 mA with 144" Pigtail Leads | 50.90 |

## Bimba Switch Products

## Mini Round Track Mounted Switches

MR, MS, MSC, and MSK
Dimensions


Wiring Diagrams

## MR, MRX, MRQ (Reed Switch)



NOTE: On Quick Connect reed switch models, connect only the Blue and Brown wires on the mating cable and cut back the Black wire. Do Not connect switch to a mating cable that has been previously wired for a 3 wire solid state switch, as it will short the MRQ switch.

MSK, MSKX, MSKQ (Sinking, Solid State)


MSC, MSCX, MSCQ (Sourcing, Solid State)


MS, MSX, MSQ


| Color Codes |  |
| :--- | :--- |
| Brown | $(+)$ Positive |
| Black | Output |
| Blue | $(-)$ Negative |

## Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector
Side View of M8 Female Connector


Face View of M8 Female Connector


## Bimba Switch Products

## Switch Selection

Heavy Duty Track Mounted Switches
MRS-.027, MRS-.087, and MRS-1.5-S
Compatible and Tested for use with:
Original Line Cylinders and MRS Series Cylinders with -Z option


## Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| MRS-. $027{ }^{1}$ | Reed Switch, 2 wire, No LED, 28 V, 250mA, 24 " Pigtail Leads | \$ 16.10 |
| MRS-.027-Q ${ }^{1}$ | Reed Switch, 2 wire, No LED, $28 \mathrm{~V}, 250 \mathrm{~mA}$, with M8 Male Connector | 36.80 |
| MRS-.027-QC ${ }^{1}$ | Reed Switch, 2 wire, No LED, 28 V, 250 mA , with M8 Male Connector and 2m Mating Cable | 64.10 |
| MRS-.027-QCX ${ }^{1}$ | Reed Switch, 2 wire, No LED, 28 V, 250 mA , with M8 Male Connector and 5m Mating Cable | 77.85 |
| MRS-.087 ${ }^{2}$ | Reed Switch, 2 wire, No LED, 200 V, 500mA, 24" Pigtail Leads | 16.10 |
| MRS-.087-Q ${ }^{2}$ | Reed Switch, 2 wire, No LED, 200 V, 500 mA , with M8 Male Connector | 36.80 |
| MRS-.087-QC ${ }^{2}$ | Reed Switch, 2 wire, No LED, 200 V, 500 mA , with M8 Male Connector and 2m Mating Cable | 64.10 |
| MRS-.087-QCX ${ }^{2}$ | Reed Switch, 2 wire, No LED, 200 V, 500 mA , with M8 Male Connector and 5m Mating Cable | 74.85 |
| MRS-1.5 ${ }^{2}$ | Reed Switch, 2 wire, No LED, 230 V AC only, 1.5A, 24" Pigtail Leads | 29.45 |
| MRS-1.5-S ${ }^{1}$ | Reed Switch, 2 wire, No LED, 230 V AC only, 1.5A, 24" Pigtail Leads | 29.45 |

## Bimba Switch Products

## Heavy Duty Track Mounted Switches

MRS-.027, MRS-.087, and MRS-1.5-S

## Dimensions

MRS-. 027


To order longer leads, specify $D-12660-A-$ lead length in inches. Consult BIMBA distributor or factory for prices.

MRS-. 087


To order longer leads, specify D-7000-A-lead length in inches. Consult BIMBA distributor or factory for prices.

MRS-1.5-S


To order longer leads, specify D-16312-A-lead length in inches. Consult BIMBA distributor or factory for prices.

## Wiring Diagrams

MRS-. 027
MRS-. 087


MRS-1.5
MRS-1.5-S


## Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector

1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH
MODELS

C4 and C5 Cable Female Connector
Side View of M8 Female Connector

Face View of M8 Female Connector


## Bimba Switch Products

## Switch Selection

## 5mm Square Track Mounted Switches

 HSC-AB, HSK-AB, and MRS-ABCompatible and Tested for use with:
ISO-6431 Cylinders


## Part Numbers and List Prices

| Part Number | Description | List Price |
| :--- | :--- | :---: |
| MRS-AB | Reed Switch, 2 wire, LED, 240 V, $100 \mathrm{~mA}, 24$ " Pigtail Leads | $\$ 23.15$ |
| MRS-ABQ | Reed Switch, 2 wire, LED, 240 V, 100 mA , with M8 Male Connector | 35.05 |
| MRS-ABQC | Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 2m Mating Cable | 61.20 |
| MRS-ABQCX | Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 5 m Mating Cable | 74.20 |
| HSC-AB | Sourcing Switch (PNP), LED, 30VDC, 200mA with 24" Pigtail Leads | 35.05 |
| HSC-ABQ | Sourcing Switch (PNP), LED, 30VDC, 200mA with M8 Male Connector | 46.10 |
| HSC-ABQC | Sourcing Switch (PNP), LED, 30VDC, 200mA with M8 Male Connector and 2m Mating Cable | 72.15 |
| HSC-ABQCX | Sourcing Switch (PNP), LED, 30VDC, 200mA with M8 Male Connector and 5m Mating Cable | 85.20 |
| HSK-AB | Sinking Switch (NPN), LED, 30VDC, 200mA with 24" Pigtail Leads | 35.05 |
| HSK-ABQ | Sinking Switch (NPN), LED, 30VDC, 200mA with M8 Male Connector | 46.10 |
| HSK-ABQC | Sinking Switch (NPN), LED, 30VDC, 200mA with M8 Male Connector and 2m Mating Cable | 72.15 |
| HSK-ABQCX | Sinking Switch (NPN), LED, 30VDC, 200mA with M8 Male Connector and 5m Mating Cable | 85.20 |

## Bimba Switch Products

5mm Square Track Mounted Switches
HSC-AB, HSK-AB, and MRS-AB
Dimensions


## Wiring Diagrams



Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL 4. OUTPUT

NOT CONNECTED FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector
Side View of M8 Female Connector


Face View of M8 Female Connector


## Bimba Switch Products

## Switch Selection

## 5mm Square Track Mounted Switches

UBR, UBSC, and UBSK
Compatible and Tested for use with: Ultran Band Cylinders (25mm to 63mm bore sizes)


## Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| UBR | Reed Switch, 2 wire, LED, 240 V, 100mA, 24" Pigtail Leads | \$ 22.50 |
| UBRQ | Reed Switch, 2 wire, LED, 240 V, 100 mA , with M8 Male Connector | 42.95 |
| UBRQC | Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 2m Mating Cable | 65.20 |
| UBRQCX | Reed Switch, 2 wire, LED, 240 V, 100 mA , with M8 Male Connector and 5 m Mating Cable | 77.70 |
| UBSC | Sourcing Switch (PNP), LED, 30 VDC, 200mA with 24" Pigtail Leads | 36.90 |
| UBSCQ | Sourcing Switch (PNP), LED, 30 VDC, 200 mA with M8 Male Connector | 57.40 |
| UBSCQC | Sourcing Switch (PNP), LED, 30 VDC, 200mA with M8 Male Connector and 2m Mating Cable | 78.60 |
| UBSCQCX | Sourcing Switch (PNP), LED, 30 VDC, 200mA with M8 Male Connector and 5m Mating Cable | 91.15 |
| UBSK | Sinking Switch (NPN), LED, 30 VDC, 200mA with 24 " Pigtail Leads | 36.90 |
| UBSKQ | Sinking Switch (NPN), LED, 30 VDC, 200mA with M8 Male Connector | 57.40 |
| UBSKQC | Sinking Switch (NPN), LED, 30 VDC, 200mA with M8 Male Connector and 2 m Mating Cable | 78.60 |
| UBSKQCX | Sinking Switch (NPN), LED, 30 VDC, 200mA with M8 Male Connector and 5m Mating Cable | 91.15 |

## Bimba Switch Products

## 5mm Square Track Mounted Switches

UBR, UBSC, and UBSK

## Dimensions

## Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector Side View of M8 Female Connector


Face View of M8 Female Connector


## Bimba Switch Products

## Switch Selection

## Ultran End of Stroke Switches <br> PCQ, PKQ, RSU-1

## Compatible and Tested for use with: <br> Ultran Rodless Cylinders



## Part Numbers and List Prices

| Part Number | Description | List Price |
| :---: | :---: | :---: |
| PCQ | 5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sourcing (PNP) Output, M8 Male Connector | \$ 89.55 |
| PKQ | 5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sinking (NPN) Output, M8 Male Connector | 89.55 |
| RSU-1 | 5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, 12.5" Pigtail Leads | 14.90 |
| RSU-1-Q | 5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector | 42.75 |
| PCQC | 5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sourcing (PNP) Output, M8 Male Connector and 2 m Mating Cable | 115.10 |
| PKQC | 5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sinking (NPN) Output, M8 Male Connector and 2 m Mating Cable | 115.10 |
| RSU-1-QC | 5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector and 2 m Mating Cable | 69.75 |
| PCQCX | 5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sourcing (PNP) Output, M8 Male Connector and 5 m Mating Cable | 127.85 |
| PKQCX | 5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sinking (NPN) Output, M8 Male Connector and 5 m Mating Cable | 127.85 |
| RSU-1-QCX | 5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector and 5 m Mating Cable | 83.20 |
| RSUM-1 | M8 by 1.25 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, 12.5" Pigtail Leads | 15.85 |
| RSUM-1-Q | M8 by 1.25 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector and 5 m Mating Cable | 42.75 |

## Bimba Switch Products

## Ultran End of Stroke Switches <br> PCQ, PKQ, RSU-1 <br> Dimensions



RSU-1


## Wiring Diagrams

## MSC, MSCX, MSCQ (Sourcing, Solid State)




RSU-1


Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector

Side View of M8 Female Connector


Face View of M8 Female Connector


## Bimba Switch Products

## Switch Selection

M8 Female Quick Connect Cables
C4 and C5
Compatible and Tested for use with:
All Bimba Actuators with "Q" Option


## Part Numbers and List Prices

| Part Number | Description | List Price |
| :--- | :--- | :---: |
| C4 | Straight M8 Female Connector, Threaded Connection with 2 Meter Cable | $\$ 26.20$ |
| C4-S | Straight M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable | 28.95 |
| C4X | Straight M8 Female Connector, Threaded Connection with 5 Meter Cable | 39.20 |
| C4X-S | Straight M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable | 44.85 |
| C5-S | Right Angle M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable | 28.95 |
| C5X-S | Right Angle M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable | 44.85 |

## Bimba Switch Products

## M8 Femle Quick Connect Cables

C4 and C5
Dimensions


## Wiring Diagrams

Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector
Face View of M8 Male Connector


1. POSITIVE / HOT
2. NEGATIVE / NEUTRAL
3. OUTPUT

NOT CONNECTED
FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector Side View of M8 Female Connector

Face View of M8 Female Connector


## Bimba Switch Products

## Switch Application Information

## Actuator Application Data

Hysteresis and Operating Windows

## Hysteresis

Bimba Solid State switches are subject to hysteresis. Hysteresis is the difference in magnetic field strength needed to initiate switch operation versus the field strength needed to sustain switch operation. The effect is that the switch break point will be different from the switch make point in the piston travel.

## Operating Window

The operating window is the distance the piston travels while the switch is in the "ON" state, and includes the hysteresis action. For the Solid State Switch, hysteresis is greater on one side of the operating window because this switch is sensitive to only one side of the magnet.
For high speed equipment, the time duration of the switch signal may be critical. The time duration is a function of the operating window length and the speed of operation of the actuator. It is calculated by dividing the minimum travel in the operating window by the piston speed, taking into account the hysteresis effect. The illustrations and chart below show the operating windows for the Solid State Switch.

END OF STROKE OPERATION


MID STROKE OPERATION


## Bimba Switch Products

## Switch Application Information

Original Line Cylinders with Indicated Switches

| Bore Size |  | MR, MS, MSC, MSK |  |  | HSC, HSK |  |  | MRS-.087, MRS-1.5 |  |  | MRS-.027, MRS-1.5-S |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Operating Window | Maximum Hysteresis | Repeatability | Operating Window | Maximum Hysteresis | Repeatability | Operating Window | Maximum Hysteresis | Repeatability | Operating Window | Maximum Hysteresis | Repeatability |
| 007 | 5/16" | 0.250" | 0.040" | $\pm 0.010{ }^{\prime \prime}$ |  |  | $\pm 0.015^{\prime \prime}$ |  |  |  |  |  |  |
| 01 | 7/16" | $0.275{ }^{\prime \prime}$ | 0.040 | $\pm 0.010{ }^{\prime \prime}$ |  |  | $\pm 0.015^{\prime \prime}$ |  |  |  |  |  |  |
| 02 | 9/16" | 0.350 | 0.040" | $\pm 0.010{ }^{\prime \prime}$ | 0.290" | 0.040" | $\pm 0.015{ }^{\prime \prime}$ | 0.350" | 0.040" | $\pm 0.015{ }^{\prime \prime}$ | 0.345 " | 0.015" | $\pm 0.015{ }^{\prime \prime}$ |
| 04 | 3/4" | $0.375{ }^{\prime \prime}$ | 0.045" | $\pm 0.010{ }^{\prime \prime}$ | $0.310^{\prime \prime}$ | 0.040" | $\pm 0.015{ }^{\prime \prime}$ | 0.350" | 0.040" | $\pm 0.015{ }^{\prime \prime}$ | 0.345 " | 0.015" | $\pm 0.015{ }^{\prime \prime}$ |
| 06 | 7/8" | 0.425" | 0.045" | $\pm 0.010{ }^{\prime \prime}$ | 0.320 " | 0.040" | $\pm 0.015{ }^{\prime \prime}$ | 0.350 " | 0.040" | $\pm 0.015{ }^{\prime \prime}$ |  |  |  |
| 09 | 1-1/16" | 0.450" | 0.045" | $\pm 0.010{ }^{\prime \prime}$ | 0.330 " | 0.040 " | $\pm 0.015^{\prime \prime}$ | 0.350 " | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |
| 12 | 1-1/4" | 0.450" | 0.050" | $\pm 0.010{ }^{\prime \prime}$ | 0.340" | 0.040" | $\pm 0.015^{\prime \prime}$ | 0.440 " | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |
| 17 | 1-1/2" | 0.450" | 0.050" | $\pm 0.010{ }^{\prime \prime}$ | 0.350" | 0.040" | $\pm 0.015^{\prime \prime}$ | 0.440" | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |
| 24 | 1-3/4" | 0.450" | 0.050" | $\pm 0.010{ }^{\prime \prime}$ | 0.350" | 0.040" | $\pm 0.015^{\prime \prime}$ | 0.440" | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |
| 31 | 2" | 0.450" | 0.050" | $\pm 0.010{ }^{\prime \prime}$ | 0.360" | 0.040" | $\pm 0.015^{\prime \prime}$ | 0.440" | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |
| 50 | 2-1/2" | 0.450" | 0.050" | $\pm 0.010{ }^{\prime \prime}$ | 0.370 | 0.040" | $\pm 0.015^{\prime \prime}$ | 0.440 " | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |
| 70 | 3" | 0.500" | 0.050" | $\pm 0.010{ }^{\prime \prime}$ | 0.380" | 0.040" | $\pm 0.015^{\prime \prime}$ | 0.440" | 0.040" | $\pm 0.015^{\prime \prime}$ |  |  |  |

Flat Cylinders with Track Mounted Switches
HK, HC, MR, MS, MSC, MSK

| Bore Size |  | Operating <br> Window | Maximum <br> Hysteresis | Repeat- <br> ability |
| :---: | :---: | :---: | :---: | :---: |
| 02 | $9 / 16^{\prime \prime}$ | $0.250^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 04 | $3 / 4^{\prime \prime}$ | $0.300^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 09 | $1-1 / 16^{\prime \prime}$ | $0.300^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 17 | $1-1 / 2^{\prime \prime}$ | $0.300^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 31 | $2^{\prime \prime}$ | $0.325^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 50 | $2-1 / 2^{\prime \prime}$ | $0.325^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 70 | $3^{\prime \prime}$ | $0.375^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |
| 125 | $4^{\prime \prime}$ | $0.400^{\prime \prime}$ | $0.040^{\prime \prime}$ | $\pm 0.015^{\prime \prime}$ |

## Pneu-Turn Rotary Actuators with Indicated Switches

| Bore Size |  | MR, MS, MSC, MSK |  |  | HSC, HSK |  |  | MRS-. 087 -B |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Operating Window | Maximum Hysteresis | Repeatability | Operating Window | Maximum Hysteresis | Repeatability | Operating Window | Maximum Hysteresis | Repeatability |
| 02 | 9/16" | $73^{\circ}$ | $8^{\circ}$ | $\pm 2^{\circ}$ | $84^{\circ}$ | $7^{\circ}$ | $\pm 3^{\circ}$ | $62^{\circ}$ | $9^{\circ}$ | $\pm 3^{\circ}$ |
| 04 | 3/4" | $57^{\circ}$ | $7^{\circ}$ | $\pm 1.5^{\circ}$ | $61^{\circ}$ | $5^{\circ}$ | $\pm 2^{\circ}$ | $51^{\circ}$ | $7^{\circ}$ | $\pm 2^{\circ}$ |
| 09 | 1-1/16" | $57^{\circ}$ | $6^{\circ}$ | $\pm 1.5^{\circ}$ | $55^{\circ}$ | $5^{\circ}$ | $\pm 2^{\circ}$ | $54^{\circ}$ | $9^{\circ}$ | $\pm 2^{\circ}$ |
| 17 | 1-1/2" | $47^{\circ}$ | $5^{\circ}$ | $\pm 1^{\circ}$ | $41^{\circ}$ | $4^{\circ}$ | $\pm 2^{\circ}$ | $40^{\circ}$ | $6^{\circ}$ | $\pm 2^{\circ}$ |
| 31 | 2 " | $33^{\circ}$ | $4^{\circ}$ | $\pm 0.75{ }^{\circ}$ | $29^{\circ}$ | $3^{\circ}$ | $\pm 1^{\circ}$ | $30^{\circ}$ | $5^{\circ}$ | $\pm 1^{\circ}$ |

## Bimba Switch Products

## Switch Application Information

## Bimba Solid State Switch

This is a three-wire, solid state device recommended for low current DC loads such as interfacing with programmable controller. It provides compact, reliable sensing for virtually infinity life. An LED indicator light illuminates when switching occurs. Models are available in current sinking (NPN) and current sourcing (PNP) models. Either can be used for loads such as counters and solid state relays. Selection of sinking or sourcing models depends on the requirements of the programmable controller.

## How it works:

The Bimba Solid State Switch is based on giant magnetoresistive (GMR) technology, which was first developed in 1988. It includes 4 Solid State resistors (2 active, 2 shielded), each of which has many thin layers of magnetorsistive material. In each layer, the electrons are oriented opposite the adjacent layer, providing a great deal of resistance to electrical flow. The presence of a magnetic field overcomes the magnetic coupling between the adjacent layers, causing parallel alignment of magnetic moments between layers, and resistance drops significantly. By connecting the 4 resistors in a classic Wheatstone bridge configuration, the voltage across a single resistor is doubled, providing a linear output. This voltage is then amplified, and sent to a comparator that switches the sensor output when it detects that a minimum magnetic field strength is present. High voltage transistors provide TTL-compatible output rated at 25 milliamps. The switch includes reverse polarity, overvoltage and transient protection.


PRINCIPLE OF SOLID STATE (NO MAGNETIC FIELD)

## Sinking vs. Sourcing

## Bimba offers both sinking and sourcing Solid State Switch models.

Sinking switches are applied to the negative side of a load. When the switch is activated, the negative (ground) is connected, completing the circuit.
Sourcing switches are applied to the positive side of a load. When the switch is activated, power is connected, completing the circuit.

## The model needed will be determined by a number of factors, including:

- Company standards.
- PLC input cards. (You may have sinking input cards available or your PLC only has a sinking type. Be aware that for some PLC manufacturers, sourcing input cards require a sinking switch or sinking input cards require a sourcing switch; check the specifications to clarify.)
- Type of circuit. PLC manufacturers typically filter input modules that use sourcing field devices and use unfiltered input modules with sinking field devices.


PRINCIPLE OF SOLID STATE (MAGNETIC FIELD PRESENT)

Typical Solid State Sinking Configuration (NPN)


Typical Solid State Sourcing Configuration (PNP)


# Bimba Switch Products 

## Switch Application Information

## Helpful Hints

- Be sure your actuator has a magnet option.
- Be sure to match your Solid State Switches to the proper circuits, i.e., sinking switches for sinking circuits and sourcing switches for sourcing circuits.
- Be sure to choose the correct input voltage for the switch ratings.
- Don't try to use a switch with a low current output to drive a high power circuit.
- If you have a high speed application, be sure your load circuitry doesn't have a high signal delay (some circuits have filters which cause signal delays).


## Bimba has technical bulletins that describe the following situations:

1. Contact Protection (transient suppression for Reed Switches) for inductive or capacitive load switching.
2. "Or" logic operation for Solid State Switches connected in parallel.
3. "And" logic operation for Solid State Switches connected in Series.

Call 1-800-44-BIMBA to speak to our Technical Assistance Center and request a copy at no charge or visit our website at www.bimba.com and click Tech Center.

## Glossary

| Actuating Time Average | Average time to close contacts on a reed switch. | Operating Window | See charts. The active window that the sensor will be in the "on" state. |
| :---: | :---: | :---: | :---: |
| Solid State | Solid State switching device activated by magnetic field. | R-C Network | A filter network that combines a resistor and capacitor in series across a reed switch, that filters the switch from |
| Hysteresis | The difference (in distance) between the spot where the switch turns "on" |  | inductive kickback or transients. |
|  | when the piston moves in one direction, and when the switch turns "off" | Response | Same as turn on/off time or actuating time average. |
|  | site direction. This difference occurs because it takes more magnetic force to turn the switch "on" than it does to | Reverse Polarity Protection | Protects switch damage caused by switching the positive and negative leads. |
|  | keep it on. | Self-Commutation | A condition inherent in triac switch- |
| Inductive Load | The characteristic of an electrical load or device that enables it to store energy while operating and to return that energy to the circuit, as electric- |  | ing devices. Self-commutation occurs when transients cause the triac to momentarily turn on, even though a magnetic field is not present. |
|  | ity, when the current is turned off, i.e., solenoids. | Signal Repeatability | Range at which switch will turn on or off, given the same physical switching |
| Input Current | The amount of current needed to power switch. |  | point. |
|  |  | Sinking | Term used for device that switches a |
| Inrush Current | Initial current draw from inductive |  | ad to ground (NPN). |
|  | loads. May be two or three times the rated holding current for such devices. | Sourcing | Term used for device that switches power supply to load (PNP). |
| Kickback, Inductive | Occurs when inductive loads are switched off. This may cause transients that can damage reed switches. | Triac | A solid state device used to switch inductive AC loads. |
| MRS | Magnetic Reed Switch is a mechanical switch activated by magnetic field. | Turn On/Off Time | The amount of time it takes to turn on or off a Solid State device. |
| Off-state Leakage | Amount of current flow to output in the off state. |  |  |


[^0]:    X1 - MRS Series with -Z option 9/16" and 3/4" bore only X2 - MRS Series with -Z option 1-1/16" through 2 " bore only X3 - "T" option required
    X4 - Not for use with 9/16" bore

[^1]:    ${ }^{1}$ Replace boxes with band size

[^2]:    ${ }^{1}$ All switches above are band mounted, band is ordered separately.

