

Bimba offers pre-tested Switches for Bimba actuators. Our solutions provide a cost effective interface between the pneumatic actuators and electrical control systems. Our pre-tested solutions also eliminate costly, time-consuming design and fabrication required if switches are purchased separately and provide an aesthetically pleasing installation.

In this catalog section you will find both traditional Bimba switches as well as newer generations of Bimba switches to allow for maximum flexibility to fit your application.

The switches perform the same functions as conventional limit switches. They can be used as position indicators, cycle counters, or to confirm operation.

All Bimba switches are designed to sense a magnet that is incorporated into the piston of the cylinder. Magnets are standard in Bimba MRS cylinders, but must be purchased as an option on other Bimba actuators.

A variety of outputs are offered for each switch family including PNP (transistor sourcing), NPN (transistor sinking), normally open contacts, and higher power triac.

Actuator application data such as operating window and hysteresis for actuator/switch combinations is offered on page 9.28 of this catalog.

A section explaining how the switches work, helpful application tips, and terminology is located on page 9.30.

The Switch Selection Chart on page 9.3 can be used to choose switches for an actuator to ensure compatibility.

Benefits of the Magnetic Reed Switch

- Compact
- Lower cost
- Easy to mount on a variety of Bimba actuators
- Able to mount several switches on one actuator
- LED available in many models for ease of positioning and troubleshooting
- Many models:
 - Low, medium and high current models, AC or DC, and triac-type switches for inductive kickback or inrush current.
 - Track- and band-mounted models
 - Choice of pigtail leads in two lengths or quick connect with two cable length options.

Benefits of the Solid State Switch

- Compact
- Solid state reliability no moving parts means longer life, no contact bounce
- Easy to mount on a variety of Bimba actuators
- Able to mount several switches on one actuator
- LED for ease of positioning and troubleshooting
- Reverse polarity and overvoltage protection
- Available with pigtail leads (in two lengths) or quick connect (with two cable length options)
- Faster signal speeds

Switch Selection Chart

Switch Type	Base Part Number	General Description	Original Line Original Line with Rod Lock	Double- Wall	EF/Twist Clamp Twin Bore/ ET Pneu- Moment Stopper/ LPA/NPA	Flat-1 Flat-II	Pneu Turn	Linear Thruster	Ultran	Ultran Slide High Load Ultran	Repairable Stainless Steel All Stainless OL	Ultran Band	ISO 6431	ISO 6432
Track	HC	PNP, LED				X				X6				
Mounted	HK	NPN, LED				Х				X6				
	MR	Reed, 4mm round, LED	X3		Χ		ХЗ	ХЗ		X5		X7		
	MS	PNP or NPN, 4mm round, LED	Х3		Х		Х3	ХЗ		X5		X7		
	MSC	PNP, 4mm round, LED	X3		Χ		ХЗ	Х3		X5		X7		
	MSK	NPN, 4mm round, LED	Х3		Χ		ХЗ	ХЗ		X5		X7		
	MRS027	Reed, 2 wire, No LED	X1											
	MRS087	Reed, 2 wire, No LED	X2							X6				
	MRS-1.5	Triac, 2 wire, No LED 1.5 amp, AC only	X2											
	MRS-1.5-S	Triac, 2 wire, No LED, 1.5 amp, AC only	X1											
	MRS-AB	Reed, Square slot, LED											Х	
	HSC-AB	PNP, Square slot, LED											Х	
	HSK-AB	NPN, Square slot, LED											Х	
	UBR	Reed, Square slot, LED										X8		
	UBSC	PNP, Square slot, LED										X8		
	UBSK	NPN, Square slot, LED										X8		
Band Mounted	HSC	PNP, LED	Х				Χ	X4						
Mounted	HSK	NPN, LED	Х				Χ	X4						
	MSS	PNP/NPN, 2 wire LED	Х								Х			
	MRS027-B	Reed, 2 wire, No LED, 3 watts												Х
	MRS027-BL	Reed, 3 wire, LED, 2.8 watts												Х
	MRS087-B	Reed, 2 wire, No LED, 10 watts	Х	Х			Х	Х						
	MRS087-BL	Reed, 3 wire, LED, 9 watts	Х	Х			Х	Х						
	MRS087- PBL	Reed, 2 wire, LED 2.5 watts	Х	Х			Х	Х						
	MRS-1.5-B	Triac, 2 wire, No LED, 1.5 amp, AC only	Х	Х			Х	Х						
	R10	Reed, 2 wire, LED	Х								X			
	RAC	Reed, 2 wire, No LED, AC only	Х								Х			
	R10P	Reed, 2 wire, LED	Х								Х			
	RHT	Reed, 2 wire, No LED, High Temperature	Х								Х			
End of Stroke	RSU-1	Reed, 2 wire, No LED							Χ	Х				
(Ultran)	PCQ	PNP, Proximity, LED							Х	Х				
	PKQ	NPN, Proximity, LED							Χ	Х				

X1 - MRS Series with -Z option 9/16" and 3/4" bore only

X2 - MRS Series with -Z option 1-1/16" through 2" bore only

X3 - "T" option required

X4 - Not for use with 9/16" bore

X5 - "U" option required X6 - "T" option required

X7 - 18mm bore only

X8 - 25mm through 63mm bore only

Cables (Compatible with all Bimba Switches with the "Q" Option)

Part Number	Description
C4	Straight M8 Female Connector, Threaded Connection with 2 Meter Cable
C4-S	Straight M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable
C4X	Straight M8 Female Connector, Threaded Connection with 5 Meter Cable
C4X-S	Straight M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable
C5-S	Right Angle M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable
C5X-S	Right Angle M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable

Switch Specifications

Switch Type	Base Part Number	General Description	Sensor Type	Output Type	Operating Voltage (V)	Actuating Time	Maximum Load Current	Reverse Polarity Protection	Over- voltage Protection	Transient Protection	Temperature Rating	Enclosure
Track Mounted	HC	PNP, LED	GMR	Sourcing, PNP	4.5 to 30 VDC	1.0 mS	150 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	НК	NPN, LED	GMR	Sinking, NPN	4.5 to 30 VDC	1.0 mS	150 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	MR	Reed, 4mm round, LED	Reed	Normally Open Contact	5 to 120 V AC or DC	1.0 mS	30 mA	No	No	No	-10°C to 60°C	IP67
	MS	PNP or NPN, 4mm round, LED	GMR	Auto Configure, Sinking or Sourcing	5 to 30 VDC	0.2 mS	100 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	MSC	PNP, 4mm round, LED	GMR	Sourcing, PNP	4.5 to 30 VDC	1.0 mS	200 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	MSK	NPN, 4mm round, LED	GMR	Sinking, NPN	4.5 to 30 VDC	1.0 mS	200 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	MRS027	Reed, 2 wire, No LED	Reed	Normally Open Contact	28 V max, AC or DC	1.0 mS	250 mA	No	No	No	-25°C to 85°C	IP65
	MRS087	Reed, 2 wire, No LED	Reed	Normally Open Contact	200 V max, AC or DC	1.0 mS	500 mA	No	No	No	-25°C to 85°C	IP65
	MRS-1.5	Triac, 2 wire, No LED 1.5 amp, AC only	Reed	Triac	12 to 230 V, AC only	2.0 mS	1.5 A	No	No	No	-25°C to 85°C	IP65
	MRS-1.5-S	Triac, 2 wire, No LED, 1.5 amp, AC only	Reed	Triac	12 to 230 V, AC only	2.0 mS	1.5 A	No	No	No	-25°C to 85°C	IP65
	MRS-AB	Reed, Square slot, LED	Reed	Normally Open Contact	5 to 240 V, AC or DC	1.0 mS	100 mA	No	No	No	-10°C to 70°C	IP67
	HSC-AB	PNP, Square slot, LED	GMR	Sourcing, PNP	5 to 30 VDC	1.0 mS	200 mA	Yes	Yes	Yes	-10°C to 70°C	IP67
	HSK-AB	NPN, Square slot, LED	GMR	Sinking, NPN	5 to 30 VDC	1.0 mS	200 mA	Yes	Yes	Yes	-10°C to 70°C	IP67
	UBR	Reed, Square slot, LED	Reed	Normally Open Contact	5 to 240 V, AC or DC	1.0 mS	100 mA	No	No	No	-10°C to 70°C	IP67
	UBSC	PNP, Square slot, LED	GMR	Sourcing, PNP	5 to 30 VDC	1.0 mS	200 mA	Yes	Yes	Yes	-10°C to 70°C	IP67
	UBSK	NPN, Square slot, LED	GMR	Sinking, NPN	5 to 30 VDC	1.0 mS	200 mA	Yes	Yes	Yes	-10°C to 70°C	IP67
Band Mounted	HSC	PNP, LED	GMR	Sourcing, PNP	4.5 to 30 VDC	1.0 mS	150 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	HSK	NPN, LED	GMR	Sinking, NPN	4.5 to 30 VDC	1.0 mS	150 mA	Yes	Yes	Yes	-20°C to 80°C	IP67
	MSS	PNP/NPN, 2 wire LED	GMR	Sinking or Sourcing	10 to 30 VDC	1.0 mS	300 mA	Yes	Yes	Yes	-20°C to 70°C	IP67
	MRS027-B	Reed, 2 wire, No LED, 3 watts	Reed	Normally Open Contact	28 V max, AC or DC	1.0 mS	250 mA	No	No	No	-25°C to 85°C	IP65
	MRS027-BL	Reed, 3 wire, LED, 2.8 watts	Reed	Normally Open Contact	6 to 24 V, AC or DC	1.0 mS	250 mA	No	No	No	-25°C to 85°C	IP65
	MRS087-B	Reed, 2 wire, No LED, 10 watts	Reed	Normally Open Contact	120 (200) V, AC or DC	1.0 mS	500 mA	No	No	No	-25°C to 85°C	IP65
	MRS087-BL	Reed, 3 wire, LED, 9 watts	Reed	Normally Open Contact	6 to 24 V, AC or DC	1.0 mS	500 mA	No	No	No	-25°C to 85°C	IP65
	MRS087- PBL	Reed, 2 wire, LED 2.5 watts	Reed	Normally Open Contact	3 to 120 V, AC or DC	1.0 mS	20 mA	No	No	No	-25°C to 85°C	IP65
	MRS-1.5-B	Triac, 2 wire, No LED, 1.5 amp, AC only	Reed	Triac	12 to 230 VAC	2.0 mS	1.5 A	No	No	No	-25°C to 85°C	IP65
	R10	Reed, 2 wire, LED	Reed	Normally Open Contact	5 to 120V AC or DC	1.0 mS	500 mA	No	No	No	-20°C to 70°C	IP67
	RAC	Reed, 2 wire, No LED, AC only	Reed	Triac	12 to 240 VAC	2.0 mS	800 mA	No	No	No	-20°C to 70°C	IP67
	R10P	Reed, 2 wire, LED	Reed	Normally Open Contact	5 to 120V AC or DC	1.0 mS	150 mA	No	Yes	Yes	-20°C to 70°C	IP67
	RHT	Reed, 2 wire, No LED	Reed	Normally Open Contact	5 to 120V AC or DC	1.0 mS	500 mA	No	No	No	-40°C to 125°C	IP67
End of Stroke	RSU-1	Reed, 2 wire, No LED	Reed	Normally Open Contact	200 VDC	1.0 mS	500 mA	No	No	No	-25°C to 85°C	IP65
(Ultran)	PCQ	PNP, Proximity, LED	Inductive	Sourcing, PNP	10 to 30 VDC	0.33 mS	150 mA	Yes	Yes	Yes	-25°C to 70°C	IP67
	PKQ	NPN, Proximity, LED	Inductive	Sinking, NPN	10 to 30 VDC	0.33 mS	150 mA	Yes	Yes	Yes	-25°C to 70°C	IP67

Quick Connect Cable Specifications

Contact Carrier Material: Nylon Conductors: 3 x 24 AWG Molded Connector Head: Polyurethane (PUR) Contact Material: Gold plated brass Power Rating: 125 V @ 3A Wire Insulation Material: Polyvinyl Chloride (PVC) Jacket Material: Polyurethane (PUR) Temperature Range: -4°F to 200°F (-20°C to 90°C) Protection Class: NEMA 1, 3, 4, 6 and IEC IP67 Insulation Resistance: 10°

Wire Color Codes

Generally the wire colors for Bimba switches conform to **CENELEC EN 50 044** wiring standard. All switches with the "Q" option used with Bimba cables conform to the standard which is: Brown – Positive, Blue – Ground, and Black – Output. Some legacy switches do not conform to the standard as indicated in the catalog and documentation provided with the switch.

Important Note: 2 wire switches use only the brown and blue wires. (Some legacy switches use red and black). Do not connect the blue and brown wires across the power supply without a load in series the switch, it will be destroyed by the short circuit.

Switch Selection

Band Mounted Solid State Switches HSC and HSK

Compatible and Tested for use with:

Original Line Cylinders, Pneu-Turn Rotary Actuators, and Linear Thrusters



BAND SIZE				
Bore Size	Band Size			
No Band	Blank			
9/16" (14mm)	02			
3/4" (19mm)	04			
7/8"	06			
1-1/16" (27mm)	09			
1-1/4"	12			
1-1/2" (38mm)	17			
1-3/4"	24			
2" (50mm)	31			
2-1/2"	50			
3"	70			

Part Numbers and List Prices

Part Number	Description	List Price
HSC	Sourcing Switch (PNP), LED, 30VDC, 150mA with 24" Pigtail Leads, No Band	\$ 28.80
HSC-□□¹	Sourcing Switch (PNP), LED, 30VDC, 150mA with 24" Pigtail Leads, Band Included	36.60
HSCQ	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector, No Band	56.50
HSCQ-□□1	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector, Band Included	64.25
HSCQC	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable, No Band	83.30
HSCQC-□□¹	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable, Band Included	91.00
HSCQCX	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable, No Band	96.70
HSCQCX-□□¹	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable, Band Included	104.40
HSCX	Sourcing Switch (PNP), LED, 30VDC, 150mA with 144" Pigtail Leads, No Band	38.20
HSCX-□□¹	Sourcing Switch (PNP), LED, 30VDC, 150mA with 144" Pigtail Leads, Band Included	46.05
HSK	Sinking Switch (NPN), LED, 30VDC, 150mA with 24" Pigtail Leads, No Band	28.80
HSK-□□¹	Sinking Switch (NPN), LED, 30VDC, 150mA with 24" Pigtail Leads, Band Included	36.60
HSKQ	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector, No Band	56.50
HSKQ-□□¹	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector, Band Included	64.25
HSKQC	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable, No Band	83.30
HSKQC-□□¹	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable, Band Included	91.00
HSKQCX	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable, No Band	96.70
HSKQCX-□□¹	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable, Band Included	104.40
HSKX	Sinking Switch (NPN), LED, 30VDC, 150mA with 144" Pigtail Leads, No Band	38.20
HSKX-□□¹	Sinking Switch (NPN), LED, 30VDC, 150mA with 144" Pigtail Leads, Band Included	46.05

¹Replace boxes with band size.

Example Part Number with band size from table: HSC-02 is an HSC switch with a band for 9/16" or 14 mm cylinder.

Cable Selecti

Switch and Cable Specifications

and Mounte Solid State Swiftches

> Heavy Duty and Mounted

igh Illumination and High

rack Mounte Solid State

Mini Round Track Mounted

Heavy Duty Track Mounte

5mm Square Track Mounter

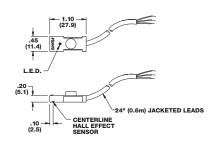
> Jitran End o Stroke

M8 Female Luick Connec

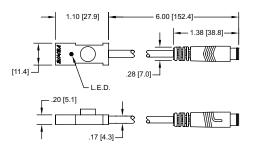
Band Mounted Solid State Switches

HSC and HSK

Dimensions



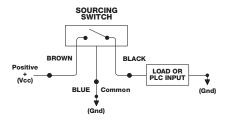
HSC, HSK



HSCQ, HSKQ

Wiring Diagrams

Typical Solid State Sourcing Configuration for HSC Models (PNP)

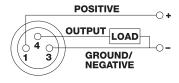


HSC, HC

Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids

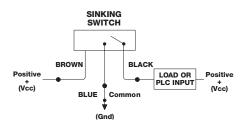
CAUTION: Shorting black wire to ground will damage switch

8mm Male Connector Sourcing Solid State Switch



HSCQ, HCQ

Typical Solid State Sinking Configuration for HSK Models (NPN)

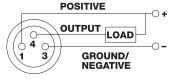


HSK, HK

Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids

CAUTION: Shorting black wire to supply voltage will damge switch

8mm Male Connector Sinking Solid State Switch

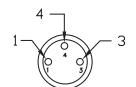


HSKQ, HKQ

Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector

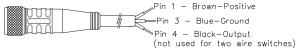
Face View of M8 Male Connector



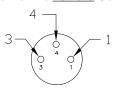
- 1. POSITIVE / HOT
- 3. NEGATIVE / NEUTRAL
- 4. OUTPUT NOT CONNECTED FOR 2 WIRE SWITCH MODELS

C4 and C5 Cable Female Connector

Side View of M8 Female Connector



Face View of M8 Female Connector



Switch Selection

Heavy Duty Band Mounted Switches MRS-.087-B, MRS-.087-PB, and MRS-1.5-B

Compatible and Tested for use with:

Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters, and Double-Wall Cylinders



BAND S	BAND SIZE					
Bore Size	Band Size					
No Band	Blank					
9/16" (14mm)	02					
3/4" (19mm)	04					
7/8"	06					
1-1/16" (27mm)	09					
1-1/4"	12					
1-1/2" (38mm)	17					
1-3/4"	24					
2" (50mm)	31					
2-1/2"	50					
3"	70					

Part Numbers and List Prices

Part Number	Description	List Price
MRS087-B	Reed Switch, 2 wire, No LED, 200 V, 500mA, 24" Pigtail Leads, No Band	\$ 19.00
MRS087-B-□□¹	Reed Switch, 2 wire, No LED, 200 V, 500mA, 24" Pigtail Leads, Band Included	22.90
MRS087-BQ	Reed Switch, 2 wire, No LED, 120 V, 500mA, M8 Male Connector, No Band	39.25
MRS087-BQ-□□¹	Reed Switch, 2 wire, No LED, 120 V, 500mA, M8 Male Connector, Band Included	43.20
MRS087-BQC	Reed Switch, 2 wire, No LED, 120 V, 500mA, M8 Male Connector, 2m Mating Cable, No Band	66.00
MRS087-BQC-□□¹	Reed Switch, 2 wire, No LED, 120 V, 500mA, M8 Male Connector, 2m Mating Cable, Band Included	70.00
MRS087-BQCX	Reed Switch, 2 wire, No LED, 120 V, 500mA, M8 Male Connector, 5m Mating Cable, No Band	79.50
MRS087-BQCX-□□¹	Reed Switch, 2 wire, No LED, 120 V, 500mA, M8 Male Connector, 5m Mating Cable, Band Included	83.40
MRS087-XB	Reed Switch, 2 wire, No LED, 200 V, 500mA, 144" Pigtail Leads, No Band	26.25
MRS087-XB-□□¹	Reed Switch, 2 wire, No LED, 200 V, 500mA, 144" Pigtail Leads, Band Included	30.15
MRS087-BL	Reed Switch, 3 wire, LED, 24 V, 500mA, 24" Pigtail Leads, No Band	23.70
MRS087-BL-□□¹	Reed Switch, 3 wire, LED, 24 V, 500mA, 24" Pigtail Leads, Band Included	27.55
MRS087-BLQ	Reed Switch, 3 wire, LED, 24 V, 500mA, M8 Male Connector, No Band	47.50
MRS087-BLQ-□□ ¹	Reed Switch, 3 wire, LED, 24 V, 500mA, M8 Male Connector, Band Included	51.60
MRS087-BLQC	Reed Switch, 3 wire, LED, 24 V, 500mA, M8 Male Connector, 2m Mating Cable, No Band	74.45
MRS087-BLQC-□□¹	Reed Switch, 3 wire, LED, 24 V, 500mA, M8 Male Connector, 2m Mating Cable, Band Included	78.40
MRS087-BLQCX	Reed Switch, 3 wire, LED, 24 V, 500mA, M8 Male Connector, 5m Mating Cable, No Band	87.80
MRS087-BLQCX-□□¹	Reed Switch, 3 wire, LED, 24 V, 500mA, M8 Male Connector, 5m Mating Cable, Band Included	91.80
MRS087-XBL	Reed Switch, 3 wire, LED, 24 V, 500mA, 144" Pigtail Leads, No Band	32.40
MRS087-XBL-□□¹	Reed Switch, 3 wire, LED, 24 V, 500mA, 144" Pigtail Leads, Band Included	36.40
MRS087-PBL	Reed Switch, 2 wire, LED, 120 V, 20mA, 24" Pigtail Leads, No Band	23.70
MRS087-PBL-□□¹	Reed Switch, 2 wire, LED, 120 V, 20mA, 24" Pigtail Leads, Band Included	27.55
MRS087-PBLQ	Reed Switch, 2 wire, LED, 120 V, 20mA, M8 Male Connector, No Band	47.50
MRS087-PBLQ-□□¹	Reed Switch, 2 wire, LED, 120 V, 20mA, M8 Male Connector, Band Included	51.55
MRS087-PBLQC	Reed Switch, 2 wire, LED, 120 V, 20mA, M8 Male Connector, 2m Mating Cable, No Band	74.45
MRS087-PBLQC-□□¹	Reed Switch, 2 wire, LED, 120 V, 20mA, M8 Male Connector, 2m Mating Cable, Band Included	78.35
MRS087-PBLQCX	Reed Switch, 2 wire, LED, 120 V, 20mA, M8 Male Connector, 5m Mating Cable, No Band	87.80
MRS087-PBLQCX-□□¹	Reed Switch, 2 wire, LED, 120 V, 20mA, M8 Male Connector, 5m Mating Cable, Band Included	91.75
MRS087-PXBL	Reed Switch, 2 wire, LED, 120 V, 20mA, 144" Pigtail Leads, No Band	32.40
MRS087-PXBL-□□¹	Reed Switch, 2 wire, LED, 120 V, 20mA, 144" Pigtail Leads, Band Included	36.40
MRS-1.5-B	Reed Switch, 2 wire, No LED, 12 to 230V AC only, 1.5A, 24" Pigtail Leads, No Band	28.30
MRS-1.5-B-□□¹	Reed Switch, 2 wire, No LED, 12 to 230V AC only, 1.5A, 24" Pigtail Leads, Band Included	32.25
MRS-1.5-XB	Reed Switch, 2 wire, No LED, 12 to 230V AC only, 1.5A, 144" Pigtail Leads, No Band	35.25
MRS-1.5-XB-□□¹	Reed Switch, 2 wire, No LED, 12 to 230V AC only, 1.5A, 144" Pigtail Leads, Band Included	39.25

¹Replace boxes with band size.

Example Part Number with band size from table: HSC-02 is an HSC switch with a band for 9/16" or 14 mm cylinder.

tch and Selection

Switch and Cable necification

and Mounter
Solid State

Band Mounted
Switches

High Illumination and High

rack Mounted Solid State

Mini Round rack Mounted

Heavy Duty Track Mounte

> 5mm Square Track Mounte

> **Stroke**

wa remaie wick Connec

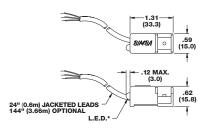
Application Information

Heavy Duty Band Mounted Switches

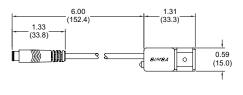
MRS-.087-B, MRS-.087-PB, and MRS-1.5-B

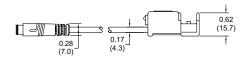
Dimensions

MRS-.087-B MRS-.087-BL MRS-.087-PBL MRS-1.5-B



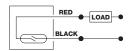
MRS-.087-BQ MRS-.087-BLQ MRS-.087-PBLQ



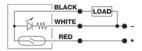


Wiring Diagrams

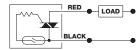
MRS-.087-B



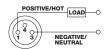
MRS-.087-BL



MRS-1.5-B

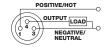


MRS-.087-BQ MRS-.087-PBLQ



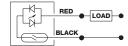
8mm Male Connector

MRS-.087-BLQ



8mm Male Connector

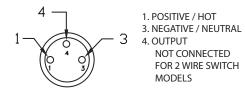
MRS-.087-PBL



Pin and Wire Assignments for Quick Connect

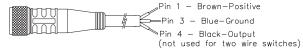
Switch "Q" Option Male Connector

Face View of M8 Male Connector

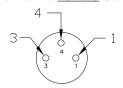


C4 and C5 Cable Female Connector

Side View of M8 Female Connector



Face View of M8 Female Connector



Switch Selection

Heavy Duty Band Mounted Switches MRS-.027-B, MRS-.027-BL

Compatible and Tested for use with:

ISO 6432 Cylinders



BAND SIZE					
Bore Size	Band Size				
No Band	Blank				
10mm	M10				
12mm	M12				
16mm	M16				
20mm	M20				
25mm	M25				

Part Numbers and List Prices

Part Number	Description	List Price
MRS027-B	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250mA, 0.6m Pigtail Leads, No Band	\$ 19.00
MRS027-B-□□¹	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250mA, 0.6m Pigtail Leads, Band Included	22.90
MRS027-XB	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250mA, 3.6m Pigtail Leads, No Band	26.25
MRS027-XB-□□¹	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250mA, 3.6m Pigtail Leads, Band Included	30.15
MRS027-BQ	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250mA, M8 Male Connector, No Band	39.25
MRS027-BQ-□□¹	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250mA, M8 Male Connector, Band Included	43.20
MRS027-BQC	Reed Switch, 2 wire, No LED, 28 V AD/DC max., 250 mA, M8 Male Connector, 2m Mating Cable, No Band	66.00
MRS027-BQC-□□¹	Reed Switch, 2 wire, No LED, 28 V AD/DC max., 250 mA, M8 Male Connector, 2m Mating Cable, Band Included	70.00
MRS027-BQCX	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250 mA, M8 Male Connector, 5m Mating Cable, No Band	79.50
MRS027-BQCX-□□¹	Reed Switch, 2 wire, No LED, 28 V AC/DC max., 250 mA, M8 Male Connector, 5m Mating Cable, Band Included	83.40
MRS027-BL	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, 0.6m Pigtail Leads, No Band	23.70
MRS027-BL-□□¹	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, 0.6m Pigtail Leads, Band Included	27.55
MRS027-XBL	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, 3.6m Pigtail Leads, No Band	32.40
MRS027-XBL-□□¹	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, 3.6m Pigtail Leads, Band Included	36.40
MRS027-BLQ	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, M8 Male Connector, No Band	47.50
MRS027-BLQ-□□¹	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, M8 Male Connector, Band Included	51.55
MRS027-BLQC	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, M8 Male Connector, 2m Mating Cable, No Band	74.45
MRS027-BLQC-□□¹	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250 mA, M8 Male Connector, 2m Mating Cable, Band Included	78.35
MRS027-BLQCX	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250mA, M8 Male Connector, 5m Mating Cable, No Band	87.80
MRS027-BLQCX-□□¹	Reed Switch, 3 wire, LED, 6-24 V AC/DC, 250mA, M8 Male Connector, 5m Mating Cable, Band Included	91.75

¹Price includes band. Replace boxes with band size.

Switch and Cable Selection

Switch and Cable Decifications

and Mounter
Solid State
Suitches

Heavy July
Band Mounted
Switches

High Humination and High

rack Mounted Solid State

Mini Round Track Mounted

Track Mounte

5mm Square Track Mounte

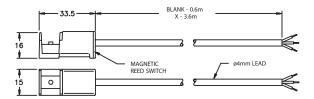
Jitran End o Stroke

M8 Female Quick Conne Cables

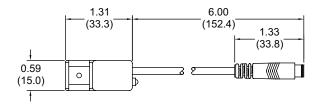
Heavy Duty Band Mounted Switches

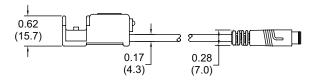
MRS-.027-B, MRS-.027-BL

Dimensions



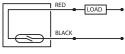
LED INDICATOR: A 'L' in the model number signifies the presence of a LED indicator. CABLE LENGTH: The standard cable length is 0.6m. Switches with a 'X' in the model number indicate a cable length of 3.6m.





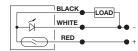
Wiring Diagrams





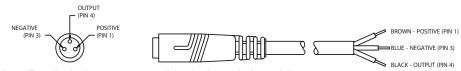
2 wire models, no LED

MRS-.027-BL



3 wire models, with LED

Pin and Wire Assignments for Quick Connect



Note: Terminal 4 is not connected for 2 wire switch models.

8mm Female Connector

Switch Selection

High Illumination and High Power Band Mounted Switches MSS, R10, R10P, RAC

Compatible and Tested for use with:

Original Line Cylinders, All Stainless Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters, and Repairable Stainless Steel Cylinders



Part Numbers and List Prices

Part Number	Description	List Price
MSS	Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, 24" Pigtail Leads	\$ 46.40
MSSQ	Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, M8 Male Connector	61.50
MSSQC	Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, M8 Male Connector with 2m Mating Cable	90.05
MSSQCX	Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, M8 Male Connector with 5m Mating Cable	103.15
MSSX	Sourcing or Sinking Switch, 2 wire, High Illumination Body, 24 VDC, 300mA, 120" Pigtail Leads	50.20
R10	Reed Switch, 2 wire, High Illumination Body, 120 V, 500mA, 24" Pigtail Leads	27.95
R10Q	Reed Switch, 2 wire, High Illumination Body, 120 V, 500mA, M8 Male Connector	43.80
R10QC	Reed Switch, 2 wire, High Illumination Body, 120 V, 500mA, M8 Male Connector with 2m Mating Cable	70.55
R10QCX	Reed Switch, 2 wire, High Illumination Body, 120 V, 500mA, M8 Male Connector with 5m Mating Cable	83.55
R10X	Reed Switch, 2 wire, High Illumination Body, 120 V, 500mA, 120" Pigtail Leads	32.25
R10P	Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, 24" Pigtail Leads	45.10
R10PQ	Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, M8 Male Connector	61.85
R10PQC	Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, M8 Male Connector with 2m Mating Cable	87.40
R10PQCX	Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, M8 Male Connector with 5m Mating Cable	100.45
R10PX	Reed Switch with Transient and Overvoltage Protection, 2 wire, High Illumination Body, 120 V, 150mA, 120" Pigtail Leads	49.10
RAC	High Current Reed Switch, 2 wire, No LED, 240 V AC only, 800mA, 24" Pigtail Leads	38.90
RACX	High Current Reed Switch, 2 wire, No LED, 240 V AC only, 800mA, 120" Pigtail Leads	42.80
RHT	High Temperature Reed Switch, 2 wire, No LED, 120 V, 500 mA, 24" Pigtail Leads	87.90
RHTX	High Temperature Reed Switch, 2 wire, No LED, 120 V, 500 mA, 120" Pigtail Leads	104.85
USB25 ¹	Mounting band for cylinders up to 2-1/2" bore	11.80
USB501	Mounting band for cylinders with 2-1/2" bore up to 5" bore	14.10
USB801	Mounting band for cylinders with greater than 5" bore	15.15

 $^{^{1}\}mbox{All}$ switches above are band mounted, band is ordered separately.

Switch and Cable Selection Chart

Switch and Cable Specification

Solid State

Heavy Duty Band Mounter

High Illumination and High

rack Mounted Solid State

Mini Round
Track Mounted

Heavy Duty Track Mounted

5mm Square rack Mounted

Jitran End o Stroke

M8 Female Quick Connec Cables

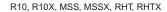
Switch Application Information

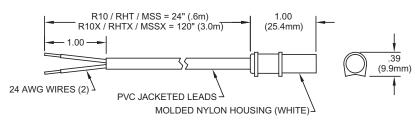
High Illumination and High Power Band Mounted Switches MSS, R10, R10P, RAC

Compatible and Tested for use with:

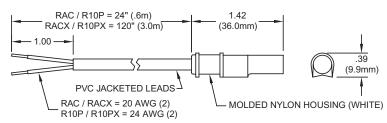
Original Line Cylinders, All Stainless Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters, Double-Wall Cylinders, and Repairable Stainless Steel Cylinders

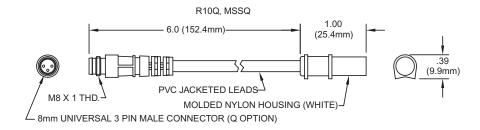
Dimensions

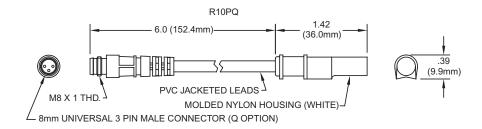




RAC, RACX, R10P, R10PX





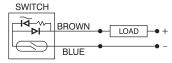


High Illumination and High Power Band Mounted Switches MSS, R10, R10P, RAC

Wiring Diagrams

R10 / R10X / RHT (No LED) / RHTX

Miniature Reed Switch, Cable Type, (2 Wire Switch)



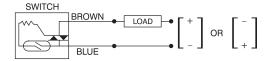
Input Voltage 120 Volts Max. (AC or DC)

Maximum Load Current 500 mA Max. (Resistive)

Operating Temperature -20° C to 70° C

RAC / RACX

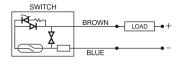
High Power AC Reed Switch, Cable Type, (2 Wire Switch)



Contact Rating 200 Watts Max.
Input Voltage 12 to 240 Volts (AC only)
Minimum Load Current 80 mA
Maximum Load Current 800 mA

R10P / R10PX

Miniature Reed Switch, Cable Type, Circuit Protected (2 Wire Switch)



Input Voltage 120 Volts Max. (AC or DC)

Maximum Load Current 150 mA Max.

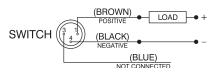
Operating Temperature -20° C to 70° C

Circuit Protection

Varistor 138 Volts Choke 680 μH

R10Q / R10PQ

Miniature Reed Switch, 8mm Male Quick Connect, (2 Wire Switch)



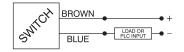
Input Voltage 120 Volts Max. (AC or DC)

Maximum Load Current 500 mA Max. (Resistive)

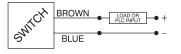
Operating Temperature -20° C to 70° C

MSS / MSSX

Miniature Solid State Switch, Cable Type, (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



Typical Current Sinking (NPN) Configuration

Input Voltage 10 to 30 V DC

Minimum Load Current 4 mA

Maximum Load Current 300 mA

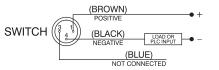
On Voltage Drop 2.5 Volts @ 4 mA

p 2.5 Volts @ 4 mA 3.5 Volts @ 300 mA

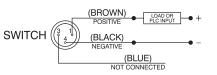
Operating Temperature -20° C to 70° C

MSSQ

Miniature Solid State Switch, 8mm Male Quick Connect, (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



Typical Current Sinking (NPN) Configuration

Cable Selection

Cable pecification:

Solid State
Switches

Band Mounted
Switches

and High

rack Mounter
Solid State
Switches

Mini Round
Track Mounte
Switches

Heavy Duty Track Mounts
Switches

Track Mount

Ultran End (
Stroke

M8 Female Quick Conne Cables

Switch Selection

Track Mounted Solid State Switches HC and HK

Compatible and Tested for use with:

Flat-1 Cylinders, Square Flat-1 Cylinders, Flat-II Cylinders, Square Flat-II Cylinders, and Ultran Rodless Actuators (with -T option)

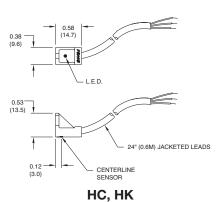


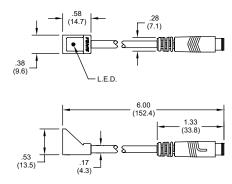
Part Number	Description	List Price
HC	Sourcing Switch (PNP), LED, 30VDC, 150mA with 24" Pigtail Leads	\$ 42.65
HCQ	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector	61.75
HCQC	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable	88.55
HCQCX	Sourcing Switch (PNP), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable	101.85
HCX	Sourcing Switch (PNP), LED, 30VDC, 150mA with 144" Pigtail Leads	60.00
HK	Sinking Switch (NPN), LED, 30VDC, 150mA with 24" Pigtail Leads	42.65
HKQ	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector	61.75
HKQC	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 2m Mating Cable	88.55
HKQCX	Sinking Switch (NPN), LED, 30VDC, 150mA with M8 Male Connector and 5m Mating Cable	101.85
HKX	Sinking Switch (NPN), LED, 30VDC, 150mA with 144" Pigtail Leads	60.00

Track Mounted Solid State Switches

HC and HK

Dimensions

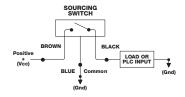




HCQ, HKQ

Wiring Diagrams

Typical Solid State Sourcing Configuration for HC Models (PNP)

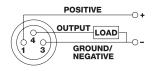


HSC, HC

Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids

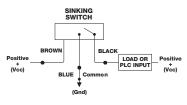
CAUTION: Shorting black wire to ground will damage switch

8mm Male Connector Sourcing Solid State Switch



HCQ

Typical Solid State Sinking Configuration for HK Models (NPN)

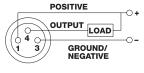


HSK, HK

Basic Circuit Layout for Programmable Logic Controllers (PLC) and Normally Off Relays and Solenoids

CAUTION: Shorting black wire to ground will damage switch

8mm Male Connector Sinking Solid State Switch

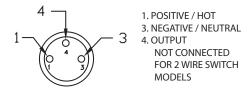


HKQ

Pin and Wire Assignments for Quick Connect

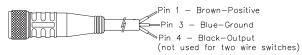
Switch "Q" Option Male Connector

Face View of M8 Male Connector

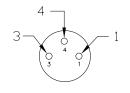


C4 and C5 Cable Female Connector

Side View of M8 Female Connector



Face View of M8 Female Connector



Cable pecification

and Mounter Solid State Suitches







ack Mounted Solid State



Track Mounte Switches

Track Mounts

Ultran End of Stroke

Switch Selection

Mini Round Track Mounted Switches MR, MS, MSC, and MSK

Compatible and Tested for use with:

Original Line Cylinders, Pneu-Turn Rotary Actuators, Linear Thrusters (-T option required), Ultran Band Cylinders (18mm bore only), Extruded Flat, Twist Clamp, Twin Bore, Stopper Cylinders, Extruded Flat Lift Table, Narrow Profile Air Table, and Low Profile Air Table

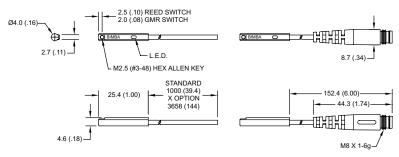


Part Number	Description	List Price
MR	Reed Switch, 2 wire, LED, 5-120 VAC/VDC, 30mA, 1m Pigtail Leads	\$ 22.50
MRQ	Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with M8 Male Connector	42.95
MRQC	Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with M8 Male Connector and 2m Mating Cable	68.50
MRQCX	Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with M8 Male Connector and 5m Mating Cable	81.25
MRX	Reed Switch, 2 wire, LED, 5-120 VAC/VDC, with 144" Pigtail Leads	36.55
MS	Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with 24" Pigtail Leads	45.80
MSQ	Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with M8 Male Connector	61.90
MSQC	Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with M8 Male Connector and 2m Mating Cable	87.45
MSQCX	Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with M8 Male Connector and 5m Mating Cable	100.25
MSX	Auto Configure, PNP or NPN, 3 wire, LED, 30VDC, 100mA with 144" Pigtail Leads	57.60
MSC	Sourcing Switch (PNP), LED, 30VDC, 50 mA with 24" Pigtail Leads	36.90
MSCQ	Sourcing Switch (PNP), LED, 30VDC, 200 mA with M8 Male Connector	57.40
MSCQC	Sourcing Switch (PNP), LED, 30VDC, 200 mA with M8 Male Connector and 2m Mating Cable	82.95
MSCQCX	Sourcing Switch (PNP), LED, 30VDC, 200 mA with M8 Male Connector and 5m Mating Cable	95.70
MSCX	Sourcing Switch (PNP), LED, 30VDC, 200 mA with 144" Pigtail Leads	50.90
MSK	Sinking Switch (NPN), LED, 30VDC, 200 mA with 24" Pigtail Leads	36.90
MSKQ	Sinking Switch (NPN), LED, 30VDC, 200 mA with M8 Male Connector	57.40
MSKQC	Sinking Switch (NPN), LED, 30VDC, 200 mA with M8 Male Connector and 2m Mating Cable	82.95
MSKQCX	Sinking Switch (NPN), LED, 30VDC, 200 mA with M8 Male Connector and 5m Mating Cable	95.70
MSKX	Sinking Switch (NPN), LED, 30VDC, 200 mA with 144" Pigtail Leads	50.90

Mini Round Track Mounted Switches

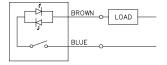
MR, MS, MSC, and MSK

Dimensions



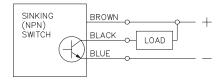
Wiring Diagrams

MR, MRX, MRQ (Reed Switch)

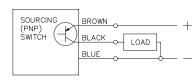


NOTE: On Quick Connect reed switch models, connect only the Blue and Brown wires on the mating cable and cut back the Black wire. **Do Not** connect switch to a mating cable that has been previously wired for a 3 wire solid state switch, as it will short the MRQ switch.

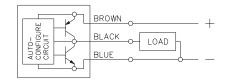
MSK, MSKX, MSKQ (Sinking, Solid State)

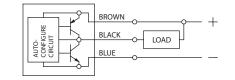


MSC, MSCX, MSCQ (Sourcing, Solid State)



MS, MSX, MSQ



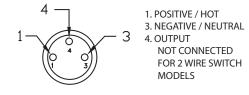


Color Codes					
Brown	(+) Positive				
Black	Output				
Blue	(-) Negative				

Pin and Wire Assignments for Quick Connect

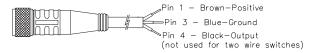
Switch "Q" Option Male Connector

Face View of M8 Male Connector

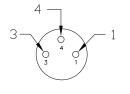


C4 and C5 Cable *Female* Connector

Side View of M8 Female Connector



Face View of M8 *Female* Connector



Switch and Cable Selecti

Switch and Cable necification

Band Mounte
Solid State

Heavy Duty Band Mounte

igh Illumination

Track Mounte Solid State

Mini Round Track Mounte Switches

Heavy Duty Track Mounts Switches

5mm Square
Track Mounte

Ultran End of Stroke

M8 Female Quick Conne Cables

Application Information

Switch Selection

Heavy Duty Track Mounted Switches MRS-.027, MRS-.087, and MRS-1.5-S

Compatible and Tested for use with:

Original Line Cylinders and MRS Series Cylinders with -Z option



Part Number	Description	List Price
MRS027 ¹	Reed Switch, 2 wire, No LED, 28 V, 250mA, 24" Pigtail Leads	\$ 16.10
MRS027-Q1	Reed Switch, 2 wire, No LED, 28 V, 250mA, with M8 Male Connector	36.80
MRS027-QC ¹	Reed Switch, 2 wire, No LED, 28 V, 250mA, with M8 Male Connector and 2m Mating Cable	64.10
MRS027-QCX ¹	Reed Switch, 2 wire, No LED, 28 V, 250mA, with M8 Male Connector and 5m Mating Cable	77.85
MRS087 ²	Reed Switch, 2 wire, No LED, 200 V, 500mA, 24" Pigtail Leads	16.10
MRS087-Q ²	Reed Switch, 2 wire, No LED, 200 V, 500mA, with M8 Male Connector	36.80
MRS087-QC ²	Reed Switch, 2 wire, No LED, 200 V, 500mA, with M8 Male Connector and 2m Mating Cable	64.10
MRS087-QCX ²	Reed Switch, 2 wire, No LED, 200 V, 500mA, with M8 Male Connector and 5m Mating Cable	74.85
MRS-1.5 ²	Reed Switch, 2 wire, No LED, 230 V AC only, 1.5A, 24" Pigtail Leads	29.45
MRS-1.5-S ¹	Reed Switch, 2 wire, No LED, 230 V AC only, 1.5A, 24" Pigtail Leads	29.45

¹MRS Series with -Z option 9/16" and 3/4" bore only

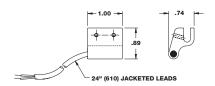
²MRS Series with -Z option 1-1/16" through 2" bore only

Heavy Duty Track Mounted Switches

MRS-.027, MRS-.087, and MRS-1.5-S

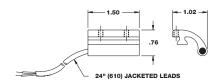
Dimensions

MRS-.027



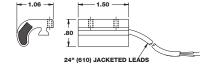
To order longer leads, specify D-12660-Alead length in inches. Consult BIMBA distributor or factory for prices.

MRS-.087



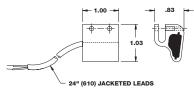
To order longer leads, specify D-7000-A-lead length in inches. Consult BIMBA distributor or factory for prices.

MRS-1.5



To order longer leads, specify D-7001-A-lead length in inches. Consult BIMBA distributor or factory for prices.

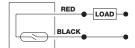
MRS-1.5-S



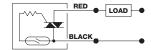
To order longer leads, specify D-16312-A-lead length in inches. Consult BIMBA distributor or factory for prices.

Wiring Diagrams

MRS-.027 MRS-.087



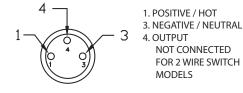
MRS-1.5 MRS-1.5-S



Pin and Wire Assignments for Quick Connect

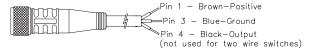
Switch "Q" Option Male Connector

Face View of M8 Male Connector

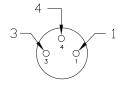


C4 and C5 Cable *Female* Connector

Side View of M8 Female Connector



Face View of M8 *Female* Connector



Cable Selection

Cable pecification

Band Mounted
Solid State

Heavy Duty Band Mounter

High Illumination

rack Mounte Solid State

Mini Round
Track Mounte
Switches

Heavy Duty Track Mountd Switches

5mm Square
Track Mounte

Stroke

M8 Female uick Conner

Application Information

Switch Selection

5mm Square Track Mounted Switches HSC-AB, HSK-AB, and MRS-AB

Compatible and Tested for use with: *ISO-6431 Cylinders*

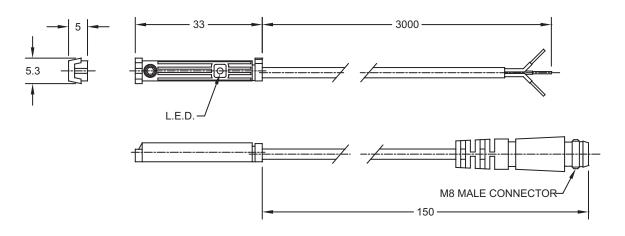


Part Number	Description	List Price
MRS-AB	Reed Switch, 2 wire, LED, 240 V, 100mA, 24" Pigtail Leads	\$ 23.15
MRS-ABQ	Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector	35.05
MRS-ABQC	Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 2m Mating Cable	61.20
MRS-ABQCX	Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 5m Mating Cable	74.20
HSC-AB	Sourcing Switch (PNP), LED, 30VDC, 200mA with 24" Pigtail Leads	35.05
HSC-ABQ	Sourcing Switch (PNP), LED, 30VDC, 200mA with M8 Male Connector	46.10
HSC-ABQC	Sourcing Switch (PNP), LED, 30VDC, 200mA with M8 Male Connector and 2m Mating Cable	72.15
HSC-ABQCX	Sourcing Switch (PNP), LED, 30VDC, 200mA with M8 Male Connector and 5m Mating Cable	85.20
HSK-AB	Sinking Switch (NPN), LED, 30VDC, 200mA with 24" Pigtail Leads	35.05
HSK-ABQ	Sinking Switch (NPN), LED, 30VDC, 200mA with M8 Male Connector	46.10
HSK-ABQC	Sinking Switch (NPN), LED, 30VDC, 200mA with M8 Male Connector and 2m Mating Cable	72.15
HSK-ABQCX	Sinking Switch (NPN), LED, 30VDC, 200mA with M8 Male Connector and 5m Mating Cable	85.20

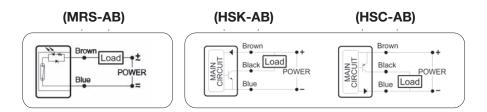
5mm Square Track Mounted Switches

HSC-AB, HSK-AB, and MRS-AB

Dimensions



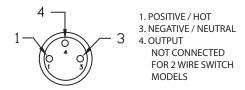
Wiring Diagrams



Pin and Wire Assignments for Quick Connect

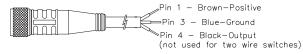
Switch "Q" Option Male Connector

Face View of M8 Male Connector

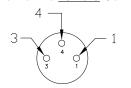


C4 and C5 Cable <u>Female</u> Connector

Side View of M8 *Female* Connector



Face View of M8 *Female* Connector



Switch and Cable Selectio

Switch and Cable becification

Band Mounted
Solid State
Switches

Heavy Duty Band Mounted

High Humination and High

Solid State
Switches

Mini Round
Track Mounte
Switches

Heavy Duty
Track Mounte
Switches

5mm Square Track Mounte

Ultran End o Stroke

M8 Female Quick Conne Cables

Switch Selection

5mm Square Track Mounted Switches UBR, UBSC, and UBSK

Compatible and Tested for use with:

Ultran Band Cylinders (25mm to 63mm bore sizes)

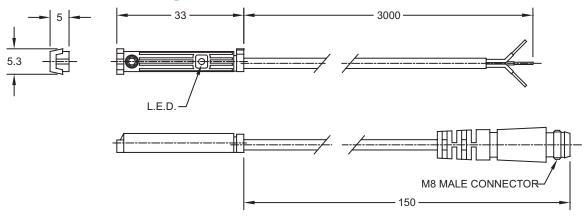


Part Number	Description	List Price
UBR	Reed Switch, 2 wire, LED, 240 V, 100mA, 24" Pigtail Leads	\$ 22.50
UBRQ	Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector	42.95
UBRQC	Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 2m Mating Cable	65.20
UBRQCX	Reed Switch, 2 wire, LED, 240 V, 100mA, with M8 Male Connector and 5m Mating Cable	77.70
UBSC	Sourcing Switch (PNP), LED, 30 VDC, 200mA with 24" Pigtail Leads	36.90
UBSCQ	Sourcing Switch (PNP), LED, 30 VDC, 200mA with M8 Male Connector	57.40
UBSCQC	Sourcing Switch (PNP), LED, 30 VDC, 200mA with M8 Male Connector and 2m Mating Cable	78.60
UBSCQCX	Sourcing Switch (PNP), LED, 30 VDC, 200mA with M8 Male Connector and 5m Mating Cable	91.15
UBSK	Sinking Switch (NPN), LED, 30 VDC, 200mA with 24" Pigtail Leads	36.90
UBSKQ	Sinking Switch (NPN), LED, 30 VDC, 200mA with M8 Male Connector	57.40
UBSKQC	Sinking Switch (NPN), LED, 30 VDC, 200mA with M8 Male Connector and 2m Mating Cable	78.60
UBSKQCX	Sinking Switch (NPN), LED, 30 VDC, 200mA with M8 Male Connector and 5m Mating Cable	91.15

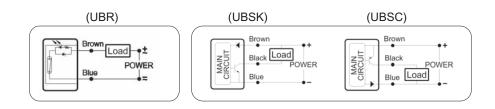
5mm Square Track Mounted Switches UBR, UBSC, and UBSK

Dimensions

Magnetic Sensor Dimensional Data



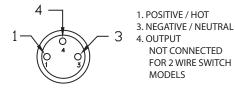
Wiring Diagrams



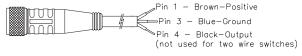
Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector

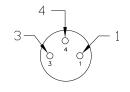
Face View of M8 Male Connector



C4 and C5 Cable *Female* Connector Side View of M8 *Female* Connector



Face View of M8 *Female* Connector



Switch and Cable Selection

Switch and Cable Specification:

Band Mounter
Solid State

Heavy Duty Band Mounte

High Humination and High

Track Mounte
Solid State

Mini Round
Track Mounte
Switches

Heavy Duty
Track Mounte

5mm Square Track Mounte

Jitran End o Stroke

M8 Female uick Connec Cables

Switch Application Information

Switch Selection

Ultran End of Stroke Switches PCQ, PKQ, RSU-1

Compatible and Tested for use with:

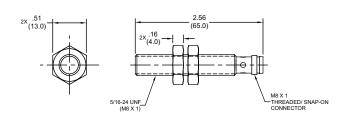
Ultran Rodless Cylinders

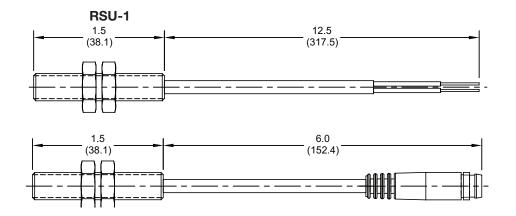


Part Number	Description	List Price
PCQ	5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sourcing (PNP) Output, M8 Male Connector	\$ 89.55
PKQ	5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sinking (NPN) Output, M8 Male Connector	89.55
RSU-1	5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, 12.5" Pigtail Leads	14.90
RSU-1-Q	5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector	42.75
PCQC	5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sourcing (PNP) Output, M8 Male Connector and 2m Mating Cable	115.10
PKQC	5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sinking (NPN) Output, M8 Male Connector and 2m Mating Cable	115.10
RSU-1-QC	5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector and 2m Mating Cable	69.75
PCQCX	5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sourcing (PNP) Output, M8 Male Connector and 5m Mating Cable	127.85
PKQCX	5/16-24 Threaded Barrel Type Inductive Proximity Sensor with Sinking (NPN) Output, M8 Male Connector and 5m Mating Cable	127.85
RSU-1-QCX	5/16-24 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector and 5m Mating Cable	83.20
RSUM-1	M8 by 1.25 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, 12.5" Pigtail Leads	15.85
RSUM-1-Q	M8 by 1.25 Threaded Barrel Type Magnetic Reed Sensor with Normally Open Contact Output, M8 Male Connector and 5m Mating Cable	42.75

Ultran End of Stroke Switches PCQ, PKQ, RSU-1

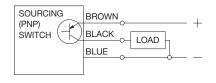
Dimensions



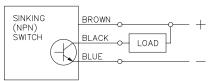


Wiring Diagrams

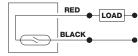
MSC, MSCX, MSCQ (Sourcing, Solid State)







PKQ

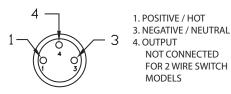


RSU-1

Pin and Wire Assignments for Quick Connect

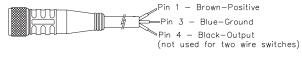
Switch "Q" Option Male Connector

Face View of M8 Male Connector

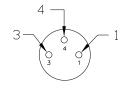


C4 and C5 Cable Female Connector

Side View of M8 Female Connector



Face View of M8 Female Connector



Switch Selection

M8 Female Quick Connect Cables C4 and C5

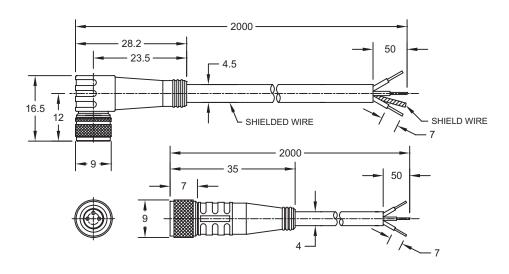
Compatible and Tested for use with: All Bimba Actuators with "Q" Option



Part Number	Description	List Price
C4	Straight M8 Female Connector, Threaded Connection with 2 Meter Cable	\$ 26.20
C4-S	Straight M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable	28.95
C4X	Straight M8 Female Connector, Threaded Connection with 5 Meter Cable	39.20
C4X-S	Straight M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable	44.85
C5-S	Right Angle M8 Female Connector, Threaded Connection with 2 Meter Shielded Cable	28.95
C5X-S	Right Angle M8 Female Connector, Threaded Connection with 5 Meter Shielded Cable	44.85

M8 Femle Quick Connect Cables C4 and C5

Dimensions

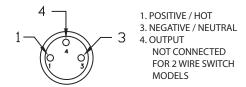


Wiring Diagrams

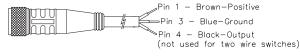
Pin and Wire Assignments for Quick Connect

Switch "Q" Option Male Connector

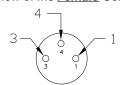
Face View of M8 Male Connector



C4 and C5 Cable *Female* Connector Side View of M8 *Female* Connector



Face View of M8 *Female* Connector



Switch and Cable Selection

Switch and Cable Specifications

Band Mounted
Solid State
Switches

Band Mounted
Switches

igh Illumination and High

rack Mounter Solid State

Mini Round
'rack Mounted
Switches

Heavy Duty Track Mounte

5mm Square Track Mounte

Ultran End of Stroke

M8 remaie Quick Connec

Switch Application Information

Actuator Application Data

Hysteresis and Operating Windows

Hysteresis

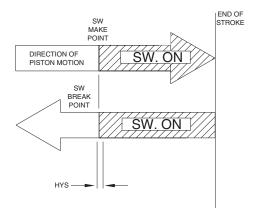
Bimba Solid State switches are subject to hysteresis. Hysteresis is the difference in magnetic field strength needed to initiate switch operation versus the field strength needed to sustain switch operation. The effect is that the switch break point will be different from the switch make point in the piston travel.

Operating Window

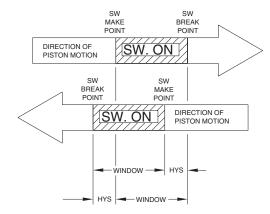
The operating window is the distance the piston travels while the switch is in the "ON" state, and includes the hysteresis action. For the Solid State Switch, hysteresis is greater on one side of the operating window because this switch is sensitive to only one side of the magnet.

For high speed equipment, the time duration of the switch signal may be critical. The time duration is a function of the operating window length and the speed of operation of the actuator. It is calculated by dividing the minimum travel in the operating window by the piston speed, taking into account the hysteresis effect. The illustrations and chart below show the operating windows for the Solid State Switch.

END OF STROKE OPERATION



MID STROKE OPERATION



Switch Application Information

Original Line Cylinders with Indicated Switches

	MR, MS, MSC, M		MR, MS, MSC, MSK			HSC, HSK		MRS087, MRS-1.5		1.5	MRS027, MRS-1.5-S		
Во	re Size	Operating Window	Maximum Hysteresis	Repeat- ability	Operating Window	Maximum Hysteresis	Repeat- ability	Operating Window	Maximum Hysteresis	Repeat- ability	Operating Window	Maximum Hysteresis	Repeat- ability
007	5/16"	0.250"	0.040"	±0.010"			±0.015"						
01	7/16"	0.275"	0.040"	±0.010"			±0.015"						
02	9/16"	0.350"	0.040"	±0.010"	0.290"	0.040"	±0.015"	0.350"	0.040"	±0.015"	0.345"	0.015"	±0.015"
04	3/4"	0.375"	0.045"	±0.010"	0.310"	0.040"	±0.015"	0.350"	0.040"	±0.015"	0.345"	0.015"	±0.015"
06	7/8"	0.425"	0.045"	±0.010"	0.320"	0.040"	±0.015"	0.350"	0.040"	±0.015"			
09	1-1/16"	0.450"	0.045"	±0.010"	0.330"	0.040"	±0.015"	0.350"	0.040"	±0.015"			
12	1-1/4"	0.450"	0.050"	±0.010"	0.340"	0.040"	±0.015"	0.440"	0.040"	±0.015"			
17	1-1/2"	0.450"	0.050"	±0.010"	0.350"	0.040"	±0.015"	0.440"	0.040"	±0.015"			
24	1-3/4"	0.450"	0.050"	±0.010"	0.350"	0.040"	±0.015"	0.440"	0.040"	±0.015"			
31	2"	0.450"	0.050"	±0.010"	0.360"	0.040"	±0.015"	0.440"	0.040"	±0.015"			
50	2-1/2"	0.450"	0.050"	±0.010"	0.370"	0.040"	±0.015"	0.440"	0.040"	±0.015"			
70	3"	0.500"	0.050"	±0.010"	0.380"	0.040"	±0.015"	0.440"	0.040"	±0.015"			

Flat Cylinders with Track Mounted Switches HK, HC, MR, MS, MSC, MSK

Bor	e Size	Operating Window	Maximum Hysteresis	Repeat- ability
02	9/16"	0.250"	0.040"	±0.015"
04	3/4"	0.300"	0.040"	±0.015"
09	1-1/16"	0.300"	0.040"	±0.015"
17	1-1/2"	0.300"	0.040"	±0.015"
31	2"	0.325"	0.040"	±0.015"
50	2-1/2"	0.325"	0.040"	±0.015"
70	3"	0.375"	0.040"	±0.015"
125	4"	0.400"	0.040"	±0.015"

Pneu-Turn Rotary Actuators with Indicated Switches

Bore Size		MR, MS, MSC, MSK			HSC, HSK			MRS087 -B		
		Operating Window	Maximum Hysteresis	Repeat- ability	Operating Window	Maximum Hysteresis	Repeat- ability	Operating Window	Maximum Hysteresis	Repeat- ability
02	9/16"	73°	8°	±2°	84°	7°	±3°	62°	9°	±3°
04	3/4"	57°	7°	±1.5°	61°	5°	±2°	51°	7°	±2°
09	1-1/16"	57°	6°	±1.5°	55°	5°	±2°	54°	9°	±2°
17	1-1/2"	47°	5°	±1°	41°	4°	±2°	40°	6°	±2°
31	2"	33°	4°	±0.75°	29°	3°	±1°	30°	5°	±1°

Switch and Cable Selection

Switch and Cable Specification

Band Mounte Solid State

Heavy Duty Band Mounts

igh Huminatio
and High
Dower Rand

rack Mounte Solid State

Mini Round
Track Mounter
Switches

Heavy Duty
Track Mounte

5mm Square Track Mounted

Ultran End of Stroke

N8 Female Quick Connec

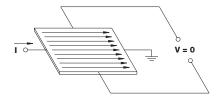
Switch Application Information

Bimba Solid State Switch

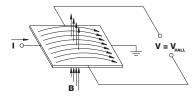
This is a three-wire, solid state device recommended for low current DC loads such as interfacing with programmable controller. It provides compact, reliable sensing for virtually infinity life. An LED indicator light illuminates when switching occurs. Models are available in current sinking (NPN) and current sourcing (PNP) models. Either can be used for loads such as counters and solid state relays. Selection of sinking or sourcing models depends on the requirements of the programmable controller.

How it works:

The Bimba Solid State Switch is based on giant magnetoresistive (GMR) technology, which was first developed in 1988. It includes 4 Solid State resistors (2 active, 2 shielded), each of which has many thin layers of magnetorsistive material. In each layer, the electrons are oriented opposite the adjacent layer, providing a great deal of resistance to electrical flow. The presence of a magnetic field overcomes the magnetic coupling between the adjacent layers, causing parallel alignment of magnetic moments between layers, and resistance drops significantly. By connecting the 4 resistors in a classic Wheatstone bridge configuration, the voltage across a single resistor is doubled, providing a linear output. This voltage is then amplified, and sent to a comparator that switches the sensor output when it detects that a minimum magnetic field strength is present. High voltage transistors provide TTL-compatible output rated at 25 milliamps. The switch includes reverse polarity, overvoltage and transient protection.



PRINCIPLE OF SOLID STATE (NO MAGNETIC FIELD)



PRINCIPLE OF SOLID STATE (MAGNETIC FIELD PRESENT)

Sinking vs. Sourcing

Bimba offers both sinking and sourcing Solid State Switch models.

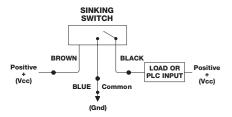
Sinking switches are applied to the **negative** side of a load. When the switch is activated, the negative (ground) is connected, completing the circuit.

Sourcing switches are applied to the **positive** side of a load. When the switch is activated, power is connected, completing the circuit.

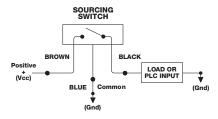
The model needed will be determined by a number of factors, including:

- Company standards.
- PLC input cards. (You may have sinking input cards available or your PLC only has a sinking type.
 Be aware that for some PLC manufacturers, sourcing input cards require a sinking switch or sinking input cards require a sourcing switch; check the specifications to clarify.)
- Type of circuit. PLC manufacturers typically filter input modules that use sourcing field devices and use unfiltered input modules with sinking field devices.

Typical Solid State Sinking Configuration (NPN)



Typical Solid State Sourcing Configuration (PNP)



Switch Application Information

Helpful Hints

- Be sure your actuator has a magnet option.
- Be sure to match your Solid State Switches to the proper circuits, i.e., sinking switches for sinking circuits and sourcing switches for sourcing circuits.
- Be sure to choose the correct input voltage for the switch ratings.
- Don't try to use a switch with a low current output to drive a high power circuit.
- If you have a high speed application, be sure your load circuitry doesn't have a high signal delay (some circuits have filters which cause signal delays).

Average time to close contacts on a

Actuating Time Average

Bimba has technical bulletins that describe the following situations:

- Contact Protection (transient suppression for Reed Switches) for inductive or capacitive load switching.
- 2. "Or" logic operation for Solid State Switches connected in parallel.
- 3. "And" logic operation for Solid State Switches connected in Series.

Call 1-800-44-BIMBA to speak to our Technical Assistance Center and request a copy at no charge or visit our website at www.bimba.com and click Tech Center.

See charts. The active window that the

Glossary

Operating Window

Actuating Time Average	reed switch.	operating window	sensor will be in the "on" state.		
Solid State	Solid State switching device activated by magnetic field.	R-C Network	A filter network that combines a resistor and capacitor in series across a reed switch, that filters the switch from		
Hysteresis	The difference (in distance) between the spot where the switch turns "on"		inductive kickback or transients.		
	when the piston moves in one direction, and when the switch turns "off"	Response	Same as turn on/off time or actuating time average.		
	when the piston moves in the oppo- site direction. This difference occurs because it takes more magnetic force to turn the switch "on" than it does to	Reverse Polarity Protection	Protects switch damage caused by switching the positive and negative leads.		
Inductive Load	keep it on. The characteristic of an electrical	Self-Commutation	A condition inherent in triac switching devices. Self-commutation occurs		
muucuve Load	load or device that enables it to store energy while operating and to return that energy to the circuit, as electric-		when transients cause the triac to momentarily turn on, even though a magnetic field is not present.		
lawest Command	ity, when the current is turned off, i.e., solenoids. The amount of current needed to	Signal Repeatability	Range at which switch will turn on or off, given the same physical switching point.		
Input Current	power switch.	Sinking	Term used for device that switches a		
Inrush Current	Initial current draw from inductive loads. May be two or three times the		load to ground (NPN).		
	rated holding current for such devices.	Sourcing	Term used for device that switches power supply to load (PNP).		
Kickback, Inductive	Occurs when inductive loads are switched off. This may cause transients that can damage reed switches.	Triac	A solid state device used to switch inductive AC loads.		
MRS	Magnetic Reed Switch is a mechanical switch activated by magnetic field.	Turn On/Off Time	The amount of time it takes to turn on or off a Solid State device.		
Off-state Leakage	Amount of current flow to output in the off state.				

Cable Selection

Switch and Cable necification

Solid State
Switches

Heavy Duty Band Mounted

ligh Humination
and High

Track Mounte Solid State

Mini Round
Track Mounte
Switches

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5mm Square
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Ultran End of Stroke

M8 Female Quick Connect Cables

Switch Application Information